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## HONDA VT1300



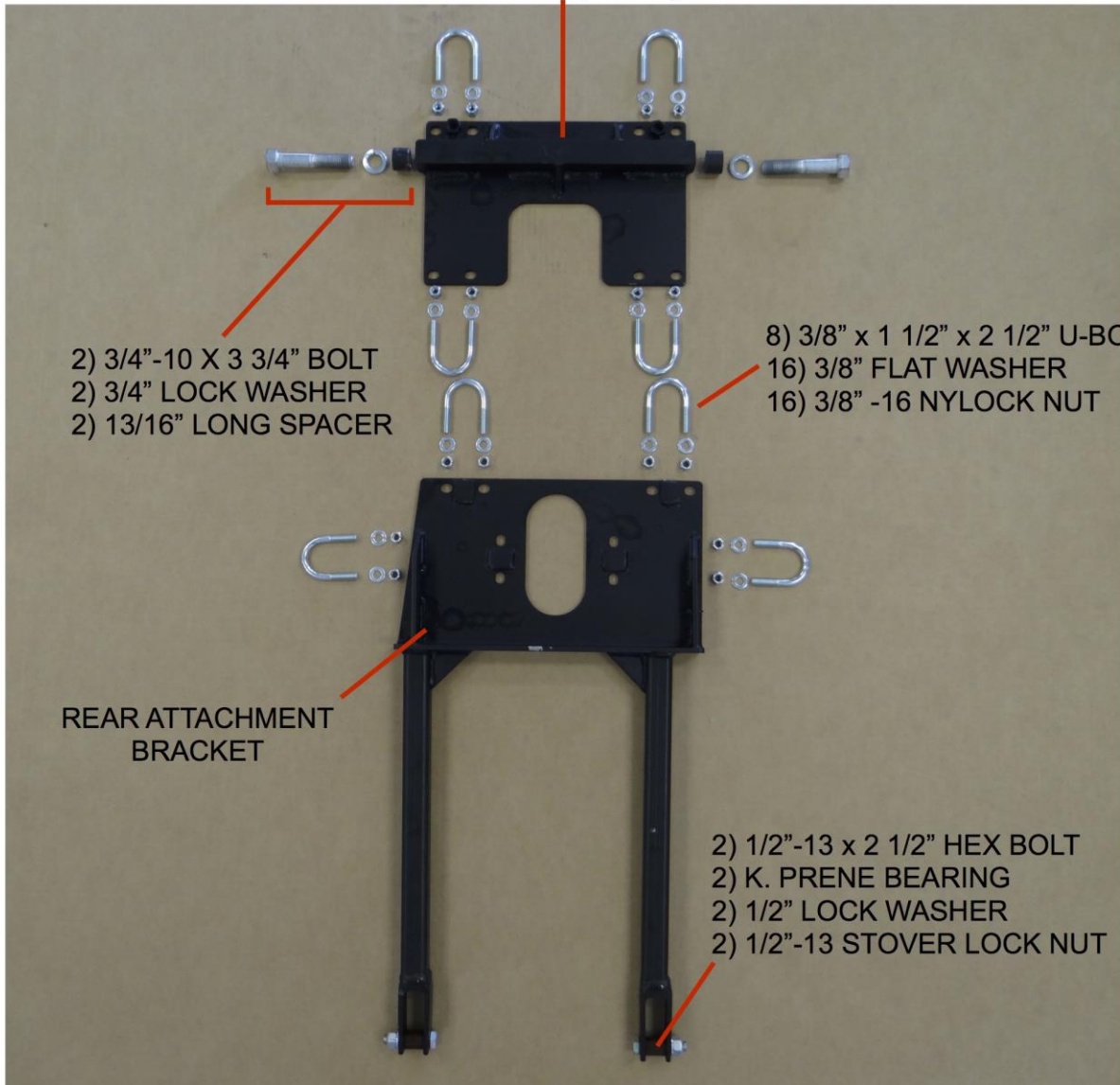
**WARRANTY WILL BE VOID IF INSTALLATION  
IS NOT PERFORMED PROPERLY**

READ THIS MANUAL FULLY BEFORE BEGINNING  
INSTALLATION OR RIDING YOUR MOTORCYCLE WITH  
THE VOYAGER KIT ATTACHED

# HONDA VT1300

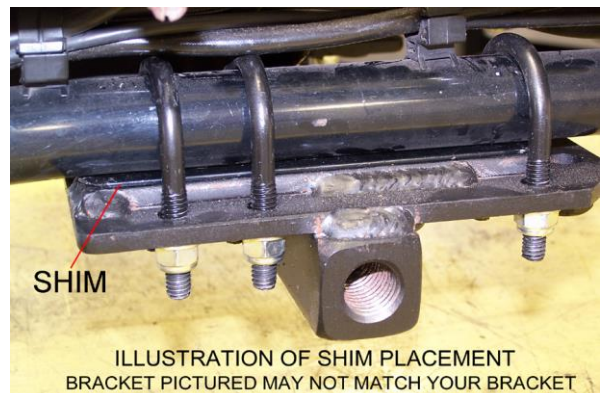
## DESCRIPTION OF PARTS

### MAIN ATTACHMENT (BELLY) BRACKET



After installing the mounting hardware and attaching the Voyager frame the belly bracket may need to be shimmed. The shim is most often used on the right side of the motorcycle to make the motorcycle lean slightly to the left. This allows for the motorcycle to track straighter on a normal crowned road.

Install the shim between the belly bracket and motorcycle frame.



# SECTION 1

## INSTALLATION OF HONDA VT1300

### MOUNTING HARDWARE

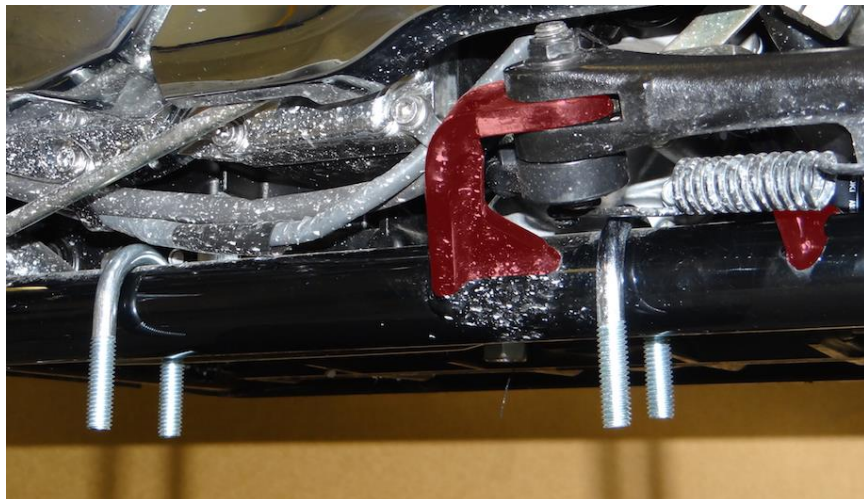
Place motorcycle on a clean flat surface. Make sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

**Disconnect negative cable from battery before beginning installation.**

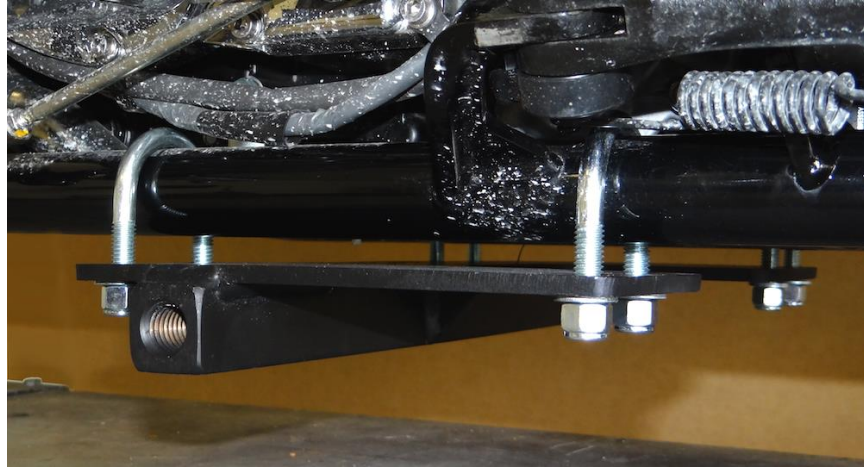
**NOTE:** The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

#### A) MAIN ATTACHMENT (BELLY) BRACKET

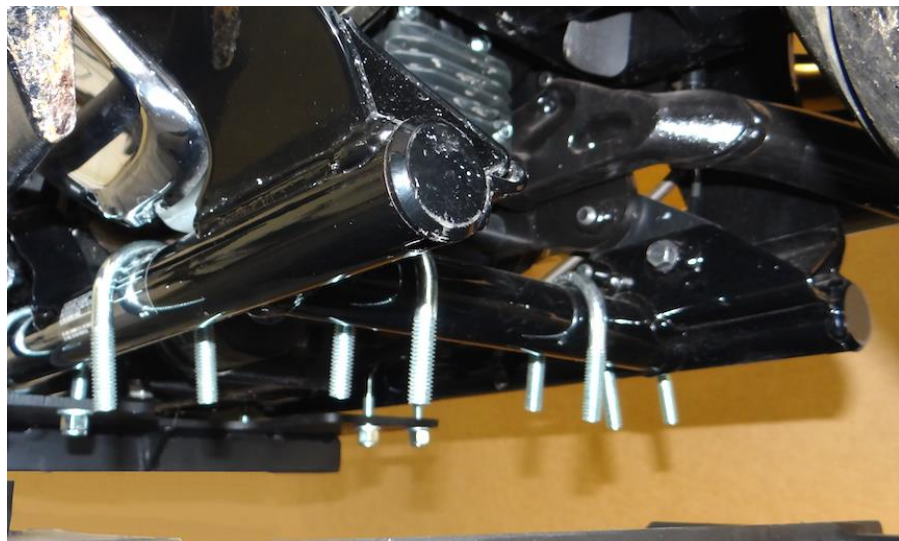
- 1) Place two (2) u-bolts on right side (brake side) of motorcycle frame.
- 2) Place two (2) u-bolts on left side of motorcycle frame. Make sure rear u-bolt on sits within the welded kickstand support.
- 3) Raise main attachment bracket up to the motorcycle frame so the u-bolts fit properly into belly bracket.
- 4) Install the eight (8) Nylock nuts and flat washers. **Do not tighten at this time.**



## B) REAR ATTACHMENT BRACKET



- 1) Place two (2) u-bolts left and right side of motorcycle frame in front of most rear welded motor support.
- 2) Place two (2) u-bolts on frame crossbar connecting left side motorcycle frame to right side motorcycle frame.
- 3) Raise rear attachment bracket up to the motorcycle frame so the u-bolts fit properly into the bracket.
- 4) Install the eight (8) Nylock nuts and flat washers.
- 5) Tighten Nylock nuts completely. **NOTE:** Make sure right side arm



of rear attachment bracket is parallel to exhaust support arm.

- 6) Tighten main attachment bracket once Voyager kit is attached with main attachment bolts (3/4"-10 x 3 3/4") and properly aligned.

