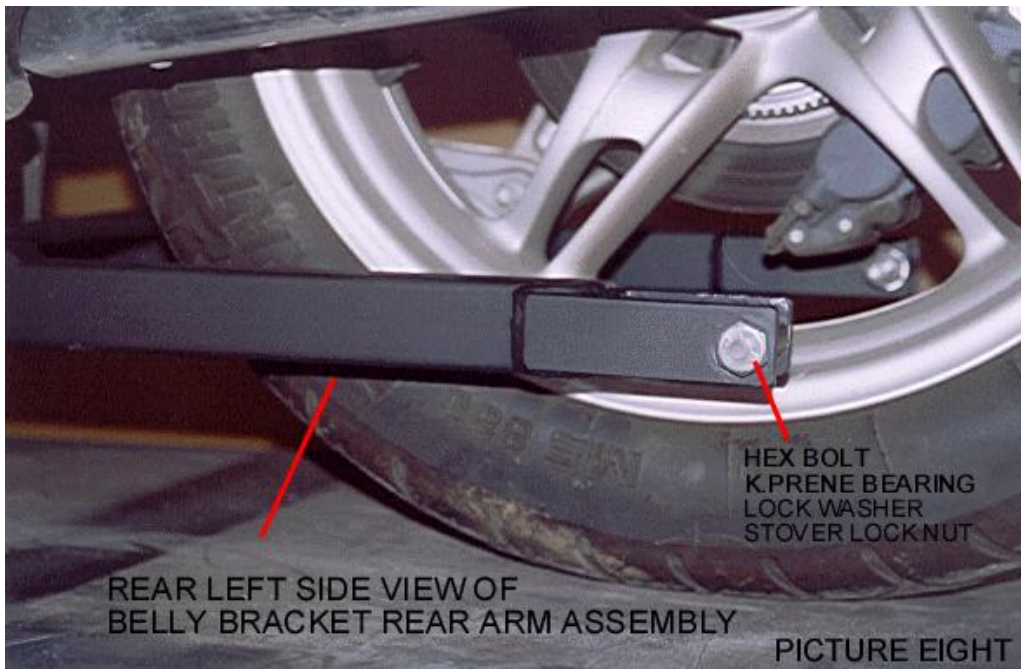
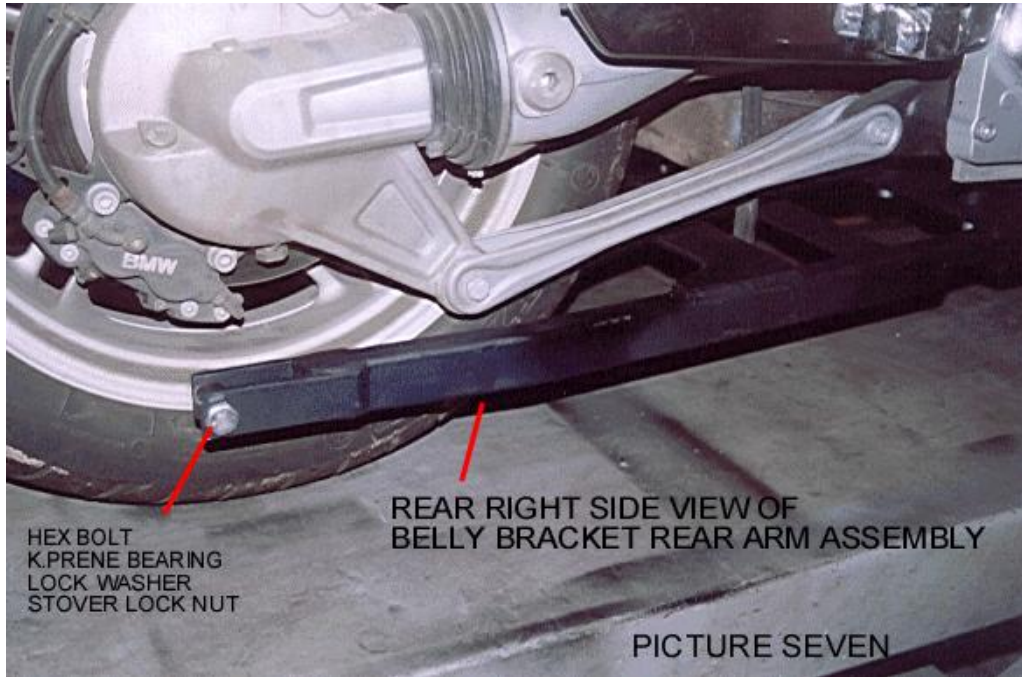
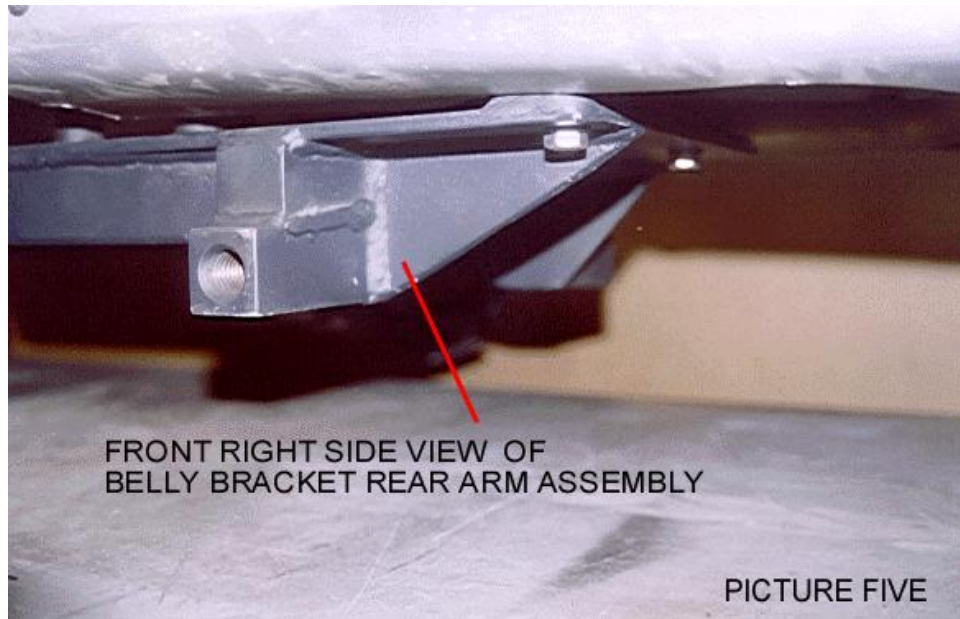


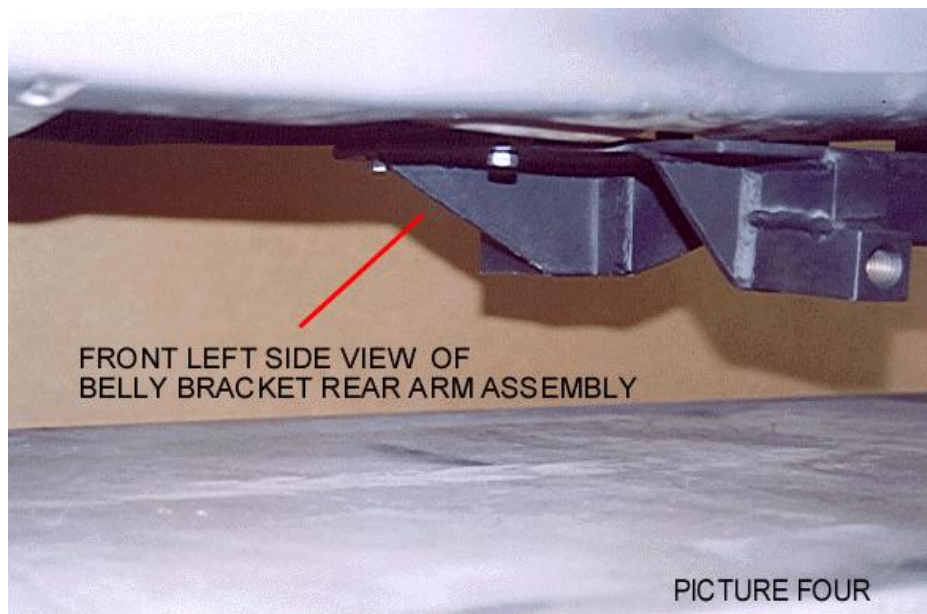
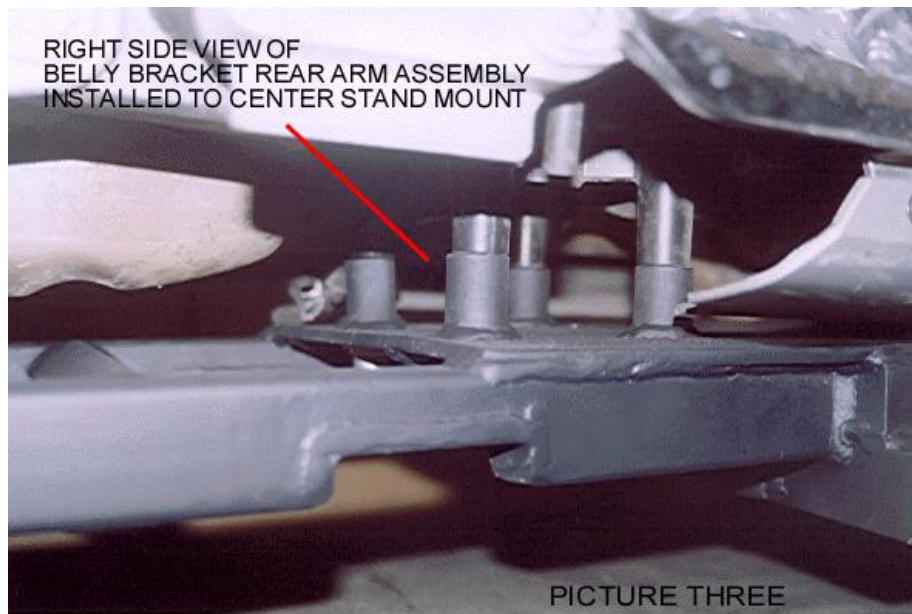
**BMW K1200 LT
BELLY BRACKET REAR ARM ASSEMBLY INSTALLED
PICTURES SEVEN & EIGHT**



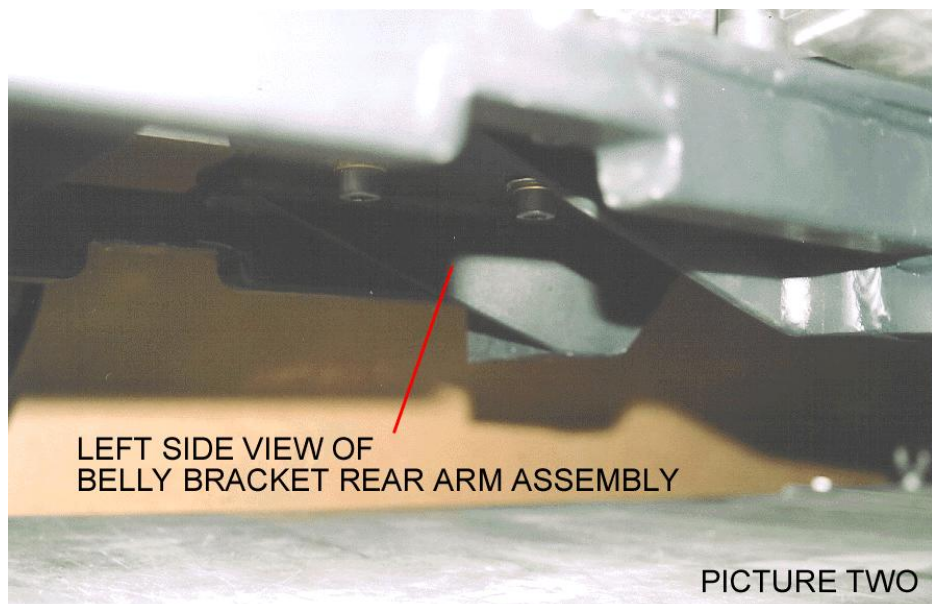
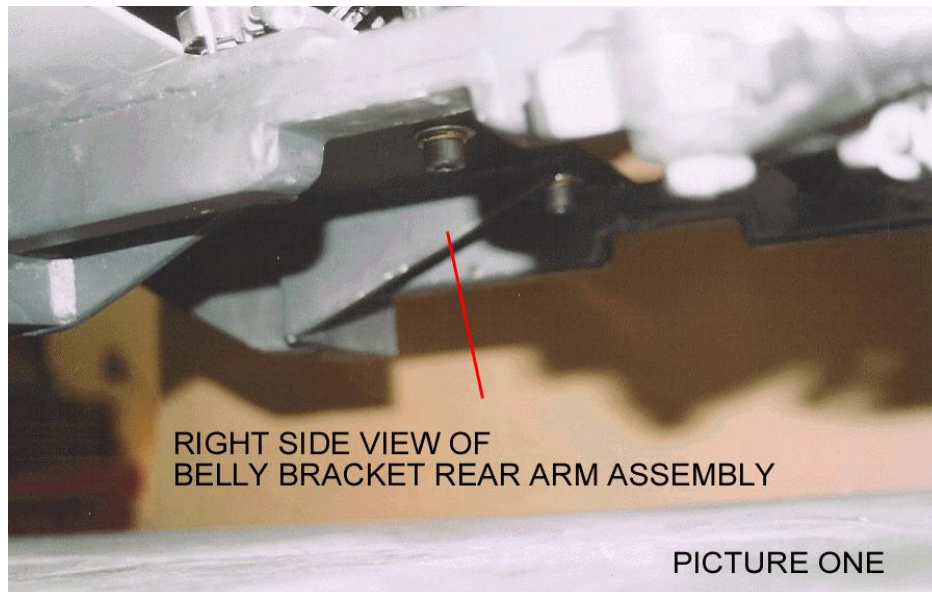
**BMW K1200 LT
BELLY BRACKET REAR ARM ASSEMBLY INSTALLED
PICTURES FIVE & SIX**



**BMW K1200 LT
BELLY BRACKET REAR ARM ASSEMBLY INSTALLED
PICTURES THREE & FOUR**

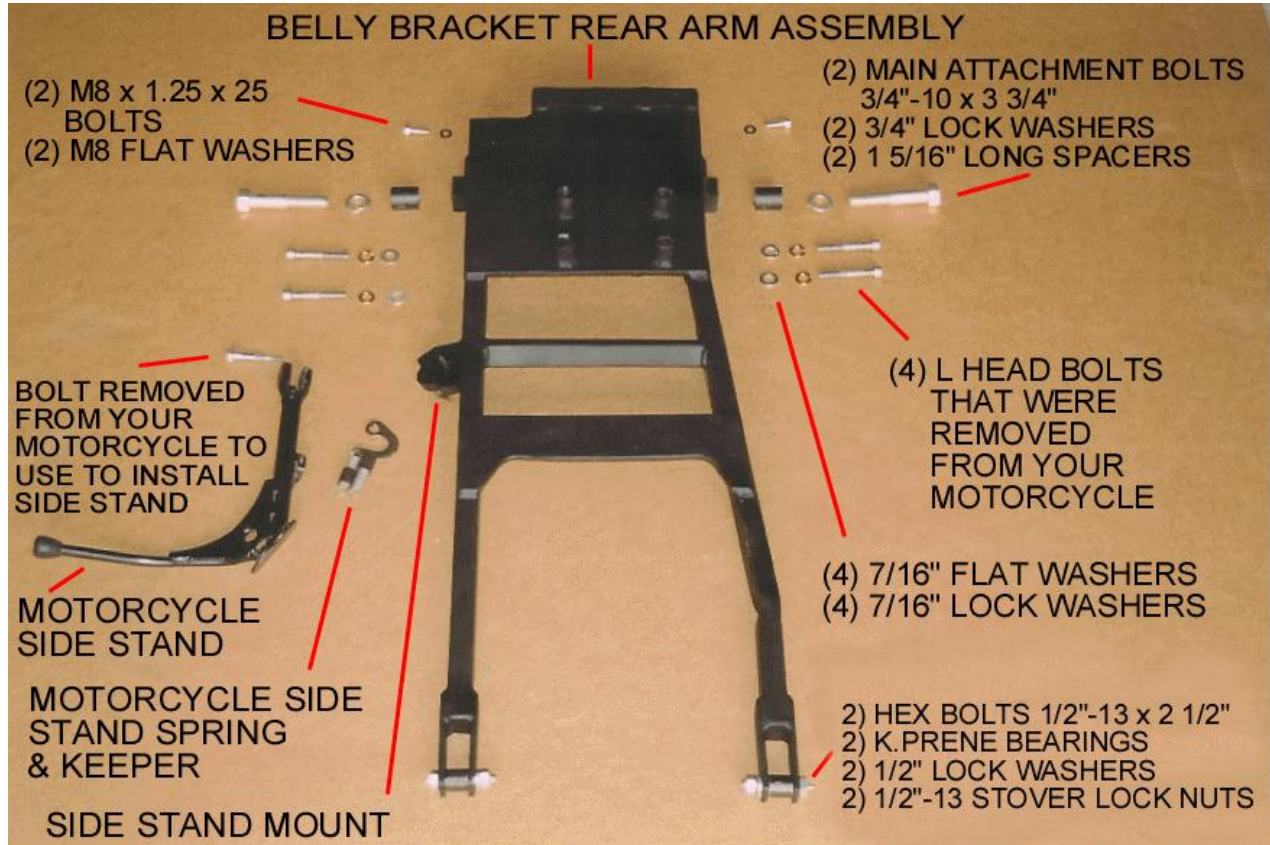


**BMW K1200 LT
BELLY BRACKET REAR ARM ASSEMBLY INSTALLED
PICTURES ONE & TWO**



BMW K1200 LT

DESCRIPTION OF PARTS



Two 3/8" washers used as shims– not shown in picture above.
 You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims on belly bracket tabs: in-between belly bracket and center stand mounting area.

SECTION 1

INSTALLATION OF

BMW K1200 LT MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure motorcycle is tied down on both sides to prevent it from tipping during installation of hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET REAR ARM ASSEMBLY

1. Remove center stand assembly and side stand assembly. Also, remove the side stand safety switch and engine skid plate.
2. Look in the manual at description of parts picture. You will see the (4) long L head bolts and side stand with springs that you took off the motorcycle. You will need these to install the belly bracket rear arm assembly on your motorcycle.
3. Install belly bracket rear arm assembly with the (4) long L head bolts, (4) 7/16" lock washers, and (4) 7/16" flat washers to the (4) bolt holes where the center stand was installed. Install front of belly bracket rear arm assembly with the (2) M8 x 1.25 x 25 bolts and flat washers.
Install belly bracket rear arm assembly as shown in pictures one through five.
4. Reinstall your side stand onto the belly bracket rear arm assembly as shown in picture six.



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BMW K1200 LT

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**