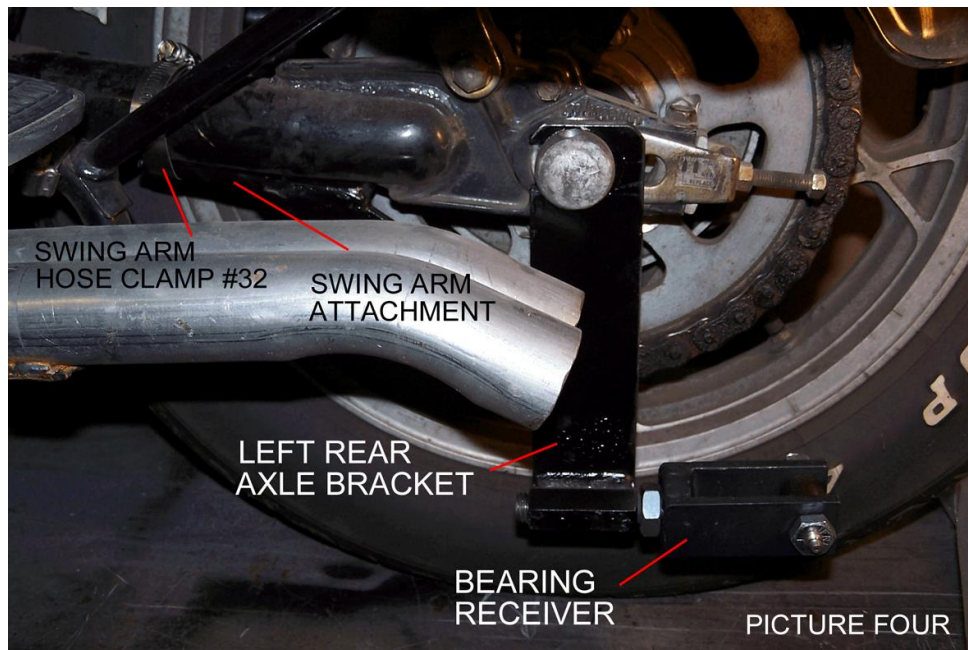
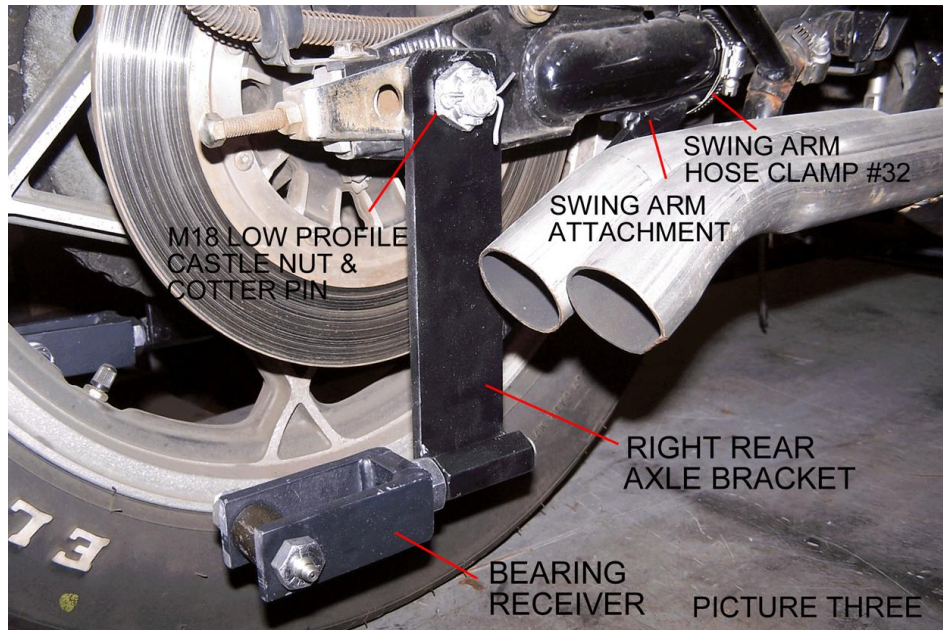
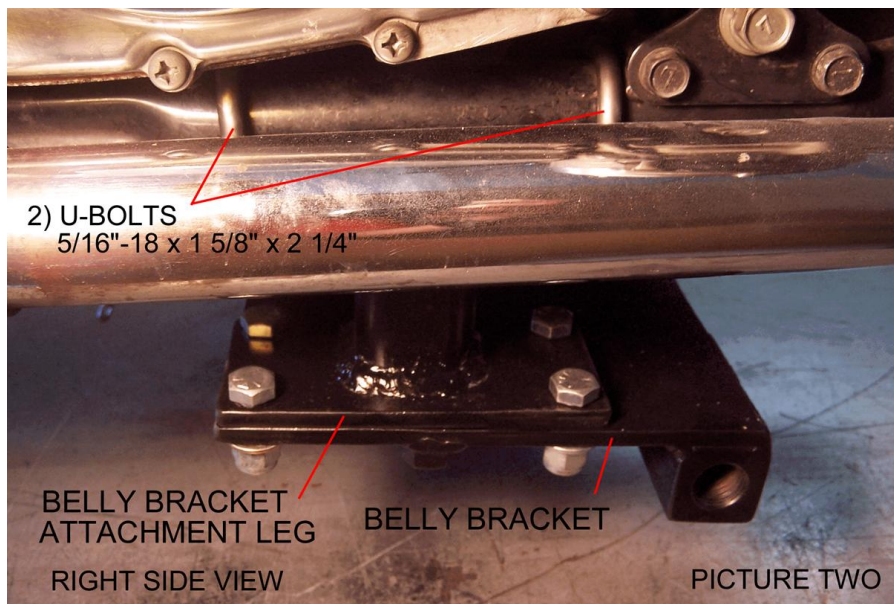
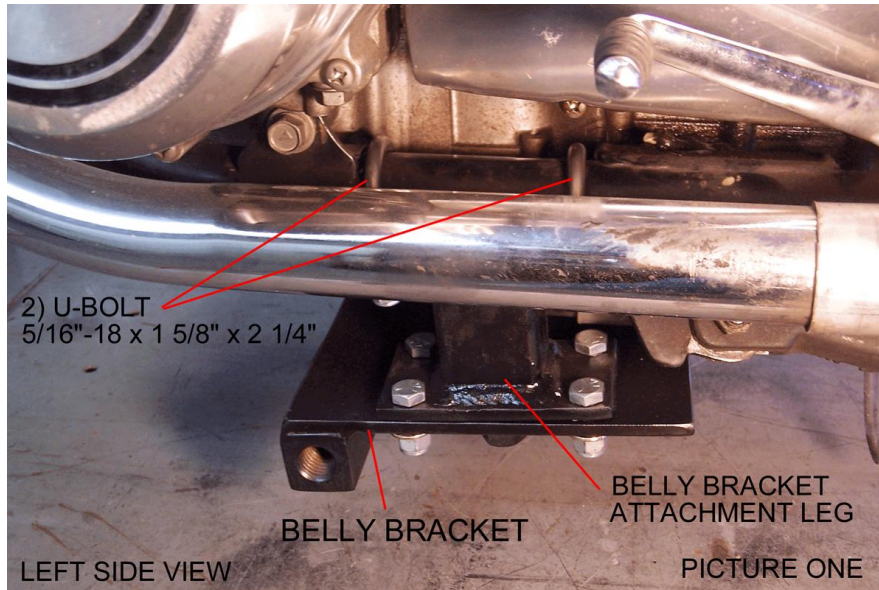


1979 SUZUKI GS1000L REAR AXLE BRACKETS INSTALLED

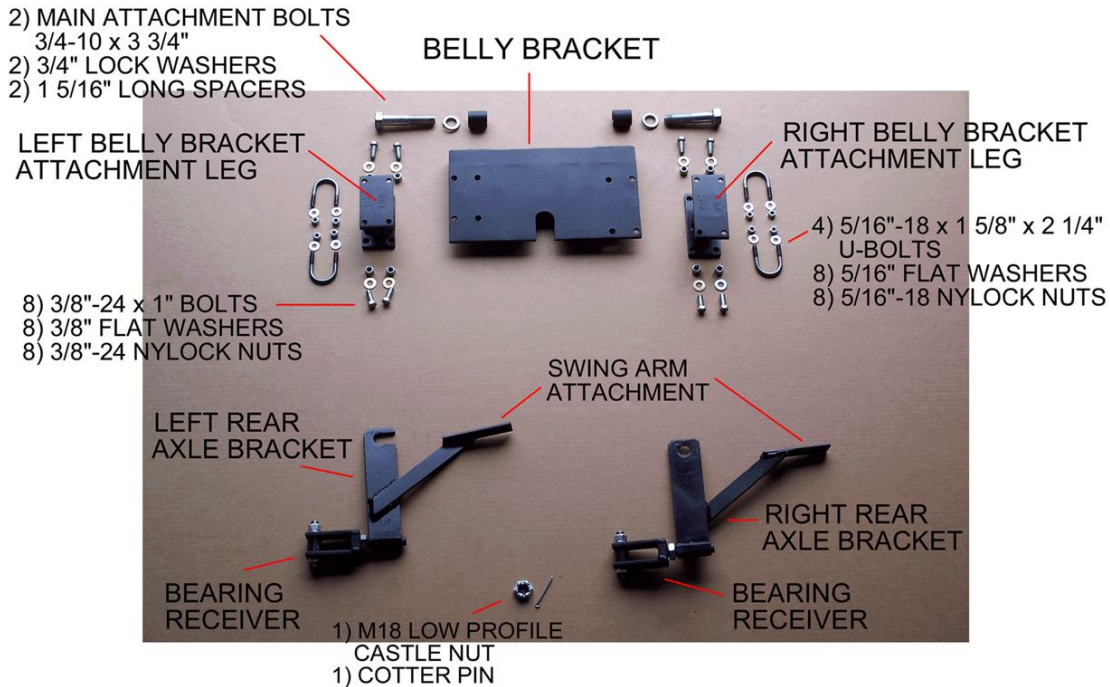


1979 SUZUKI GS1000L BELLY BRACKET INSTALLED



1979 SUZUKI GS1000L

DESCRIPTION OF PARTS



2) SWING ARM HOSE CLAMPS #32 NOT SHOWN IN PICTURE

Four 3/8" washers used as shims– not shown in picture above.
You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

**Place shims in-between belly bracket
 And belly bracket attachment leg.**

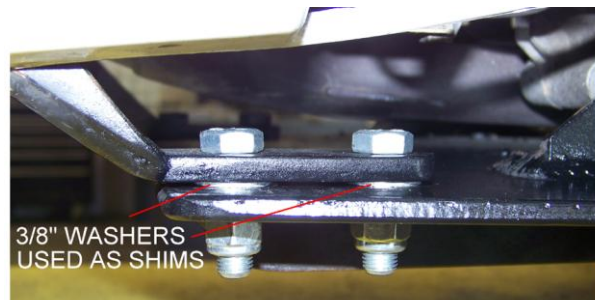


ILLUSTRATION OF SHIM PLACEMENT
 BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF 1979 SUZUKI GS1000L MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Motorcycle should be tied down so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET ATTACHMENT LEGS

LEFT SIDE

- 1) Install one U-bolt 5/16"-18 x 1 5/8" x 2 1/4" over frame of motorcycle just in front of side stand mounting bracket.
- 2) Install one U-bolt 5/16"-18 x 1 5/8" x 2 1/4" three inches in front of first U-bolt.
- 3) Install belly bracket attachment leg with 5/16" flat washers, and 5/16"-18 nylock nuts. (Shown in Picture One)

RIGHT SIDE

- 1) Install one U-bolt 5/16"-18 x 1 5/8" x 2 1/4" over frame just behind engine motor mount.
- 2) Install one U-bolt 5/16"-18 x 1 5/8" x 2 1/4" three inches behind first U-bolt and install belly bracket attachment leg with 5/16" flat washers and 5/16"-18 nylock nuts. (Shown in Picture Two)

SECTION 1

INSTALLATION OF 1979 SUZUKI GS1000L MOUNTING HARDWARE

B) BELLY BRACKET

- 1) With belly bracket attachment legs in place install belly bracket with 3/8"-24 x 1" bolts, 3/8" flat washers, and 3/8"-24 nylock nuts. (Shown in Pictures One and Two)

C) REAR AXLE ARMS

- 1) Remove axle nut and tap axle bolt out about 1/2 inch.
- 2) Install left rear axle bracket over axle bolt, then tap axle bolt back in place. Attach swing arm attachment of bracket to the swing arm of motorcycle with hose clamp provided with kit.
- 3) Install right rear axle bracket over axle bolt. Install replacement axle nut. Attach swing arm attachment of bracket to swing arm of motorcycle with hose clamp provided with kit. Now tighten replacement axle nut. Install replacement cotter pin.



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SUZUKI GS1000L 1979

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**