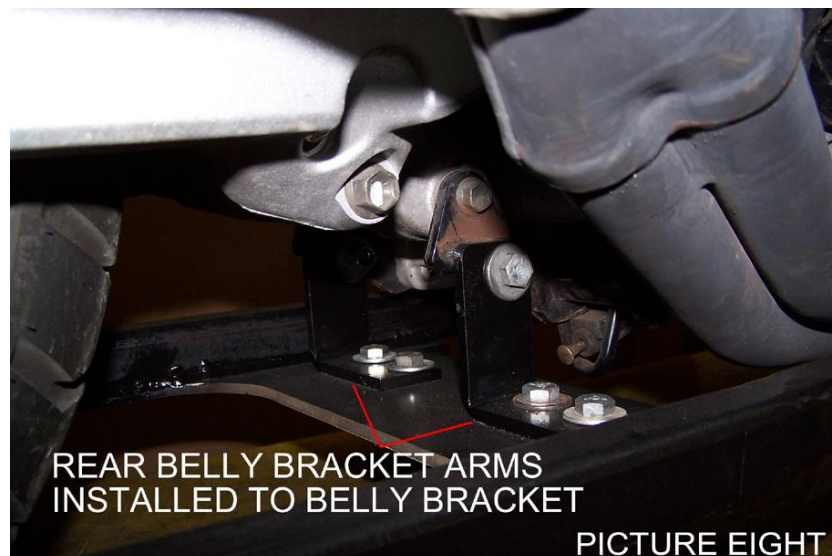
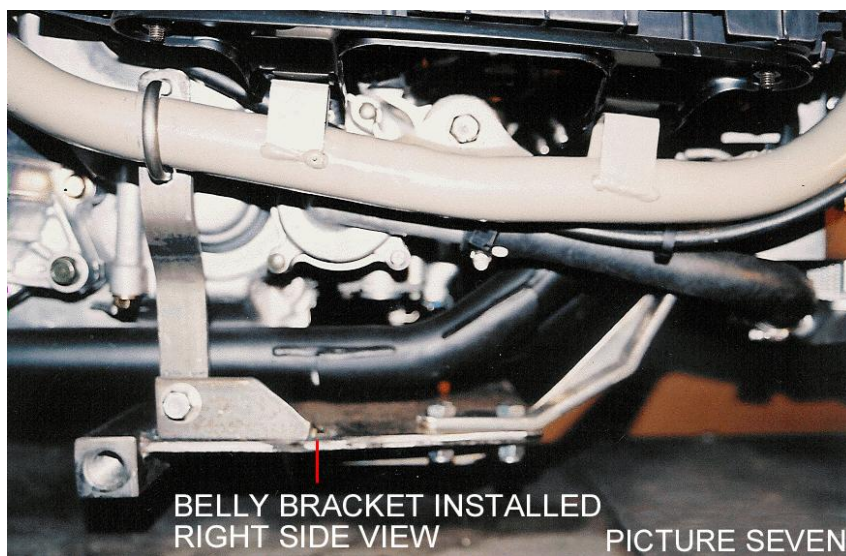
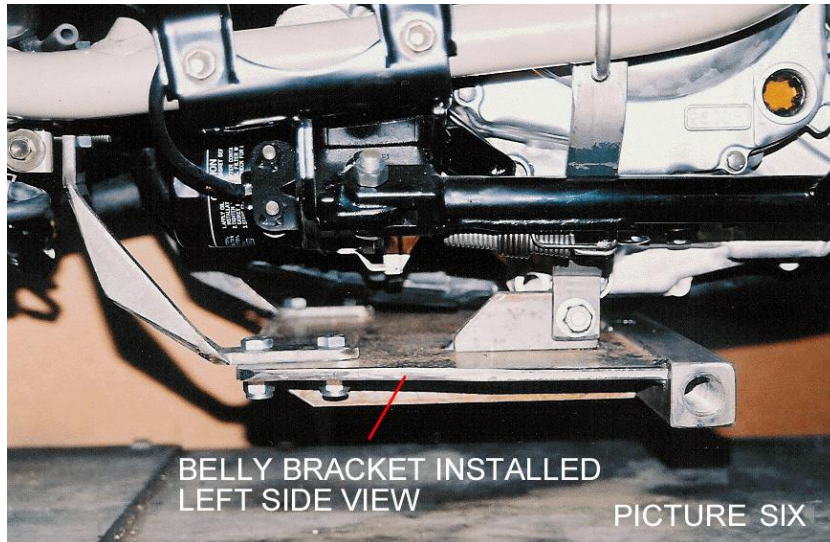


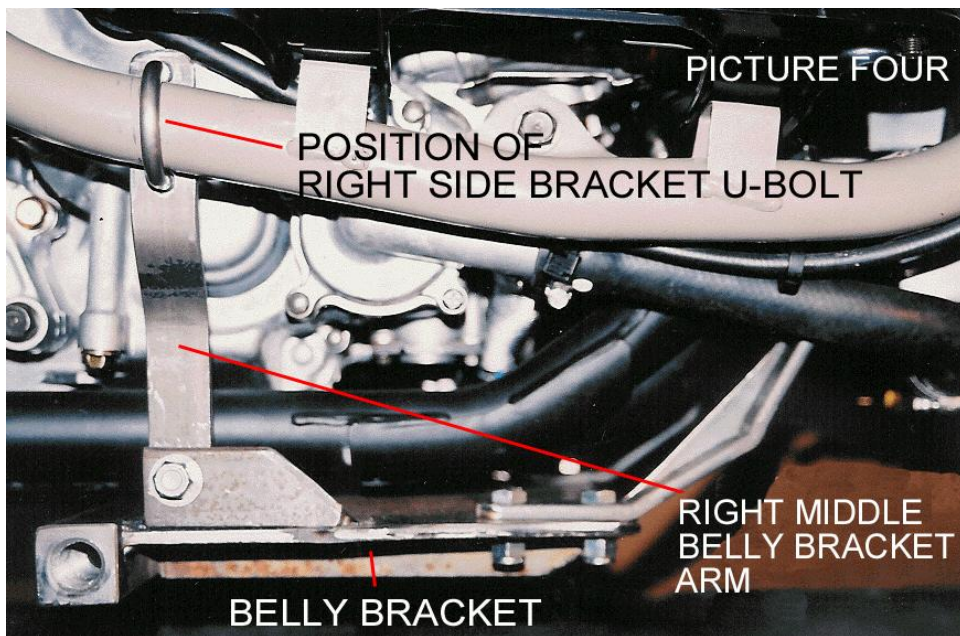
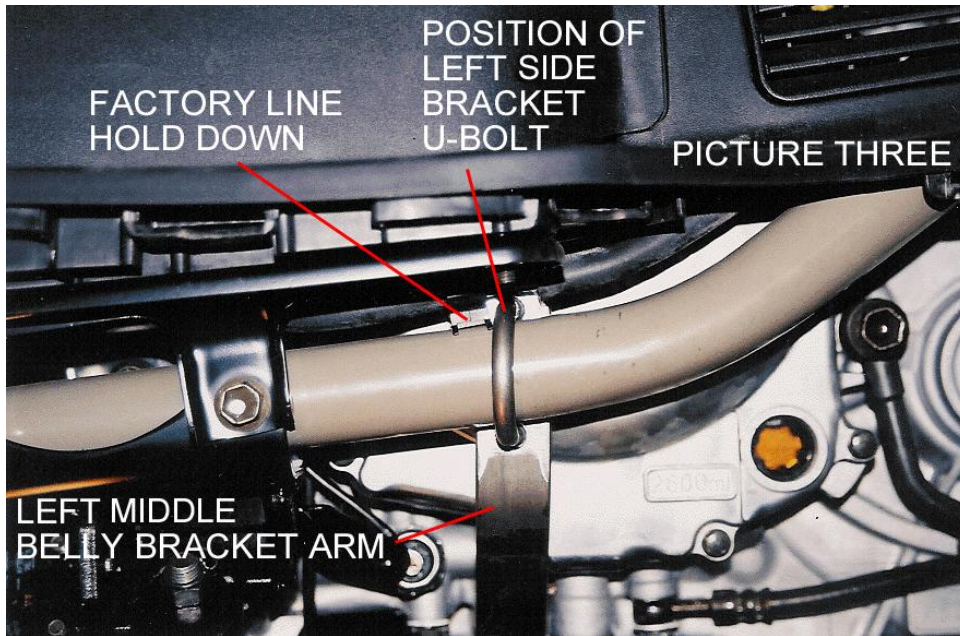
**SUZUKI BURGMAN 650 (2003-)
BELLY BRACKET INSTALLED (PICTURES 6,7 & 8)**



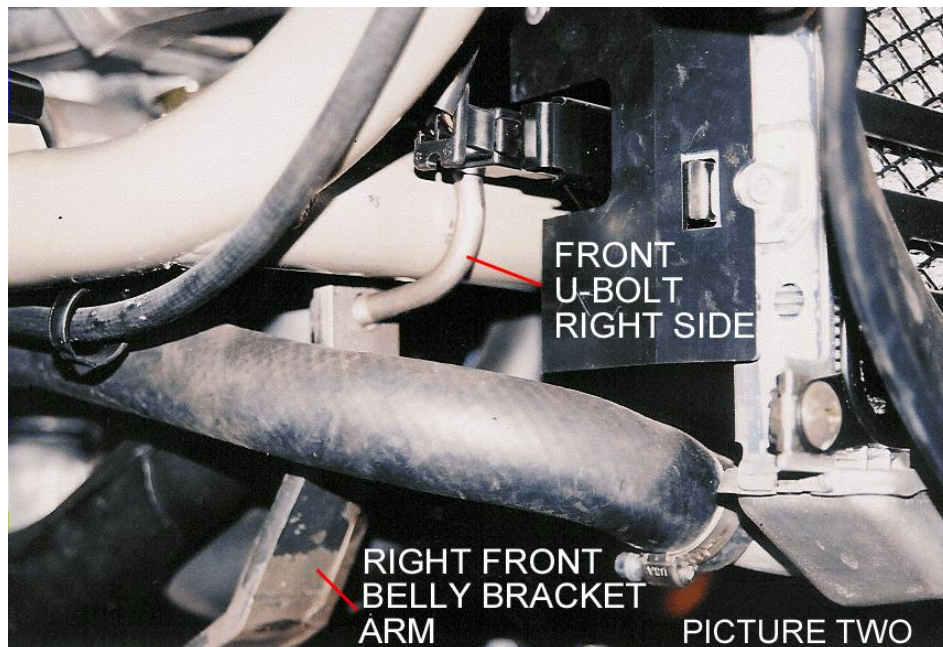
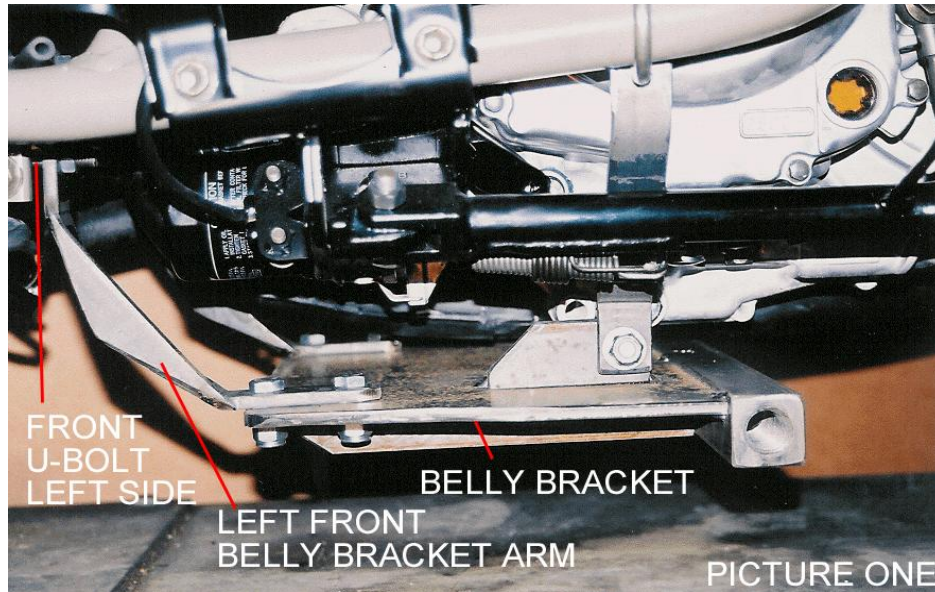
SUZUKI BURGMAN 650 (2003-)
BELLY BRACKET INSTALLED (PICTURES 5 & 6)



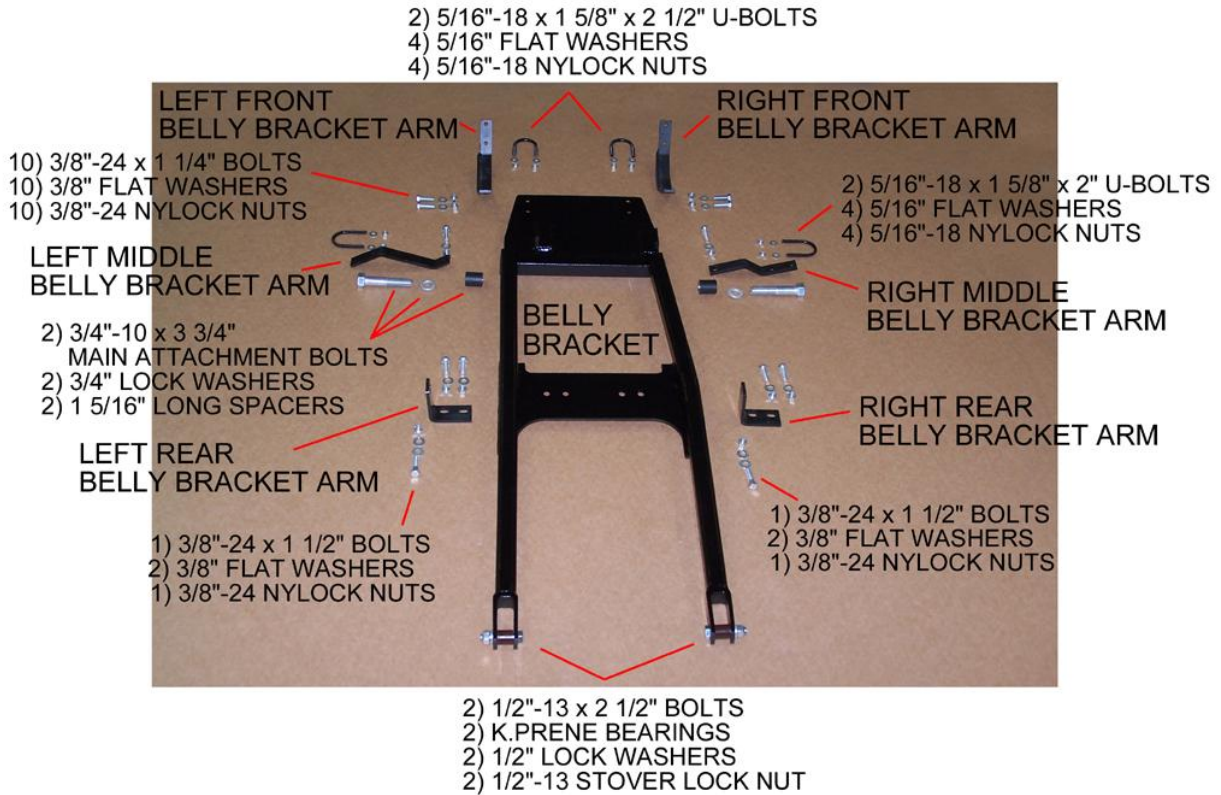
SUZUKI BURGMAN 650 (2003-)
LEFT & RIGHT MIDDLE BELLY BRACKET ARMS
INSTALLED (PICTURES 3 & 4)



SUZUKI BURGMAN 650 (2003-)
LEFT & RIGHT FRONT BELLY BRACKET ARMS
INSTALLED (PICTURES 1 & 2)



SUZUKI BURGMAN 650 (2003-) DESCRIPTION OF PARTS



Four 3/8" washers used as shims– not shown in picture above.
You may or may not have to use the shims. See note below.



Needed only with the old style rear mud guard

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims over front holes of belly bracket in-between front belly bracket arm.

Place shims over rear holes of belly bracket in-between rear belly bracket arm.

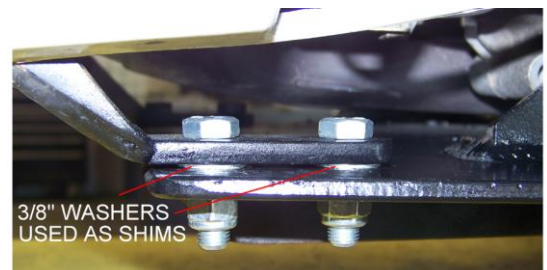


ILLUSTRATION OF SHIM PLACEMENT
BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF

SUZUKI BURGMAN 650 (2003-)

MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) Belly Bracket & Belly Bracket Arms

- 1) Remove left and right sides lower skirts and bottom plastic engine cover. The bottom cover you will leave off. The lower skirts you will put back on when done with installation. Remove center stand.
- 2) First you will have to install (6) belly bracket arms for the belly bracket to attach to.
- 3) (2) U-bolts, 5/16"-18 x 1 5/8" x 2 1/2", are used to install the front belly bracket arms to the frame of the motorcycle.
Install the front two belly bracket arms, (Note: the brackets will be marked 'FL' Front Left and 'FR' Front Right), to the front cross member of motorcycle frame, which is located just behind the radiator fan, using (2) 5/16"-18 x 1 5/8" x 2 1/2" u-bolts. Make sure the threads of the u-bolts face the rear of the motorcycle. Now install bracket arms, FL & FR, using the 5/16" flat washers and 5/16"-18 nylock nuts. (Shown in picture one and two)
- 4) Install (1) 5/16"-18 x 1 5/8" x 2" u-bolt over frame for Left Side middle belly bracket arm, just behind the factory cable hold down. (Note: this is shown in picture three). Make sure threads of u-bolt face engine. Now install left side arm bracket on inside of motorcycle frame with 5/16" flat washers and 5/16"-18 nylock nuts. (Shown in picture three)

SECTION 1

INSTALLATION OF

SUZUKI BURGMAN 650 (2003-)

MOUNTING HARDWARE

- 5) Install Right Side middle belly bracket arm using (1) 5/16"-18 x 1 5/8" x 2" u-bolt. Make sure threads of u-bolt face engine. Now install right side arm bracket on inside of motorcycle frame with 5/16" flat washers and 5/16"-18 nylock nuts. (For correct location of bracket see picture four.)

- 6) Install rear belly bracket arms marked Left and Right to the motorcycle center stand tabs with 2) 3/8"-24 x 1 1/2" bolts, 4) 3/8" flat washers, and 2) 3/8"-24 nylock nuts. (For correct location and installation of brackets see picture five.)

- 7) Install belly bracket to the belly bracket arms with 3/8"-24 x 1 1/4" bolts, 3/8" flat washers, and 3/8"-24 nylock nuts. (Correct installation is shown in pictures six, seven, and eight)



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SUZUKI BURGMAN 650 (2003-)

(REVISED 10-09-12)

**INSTALLATION MANUAL
US PATENT # 6,739,420**

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**