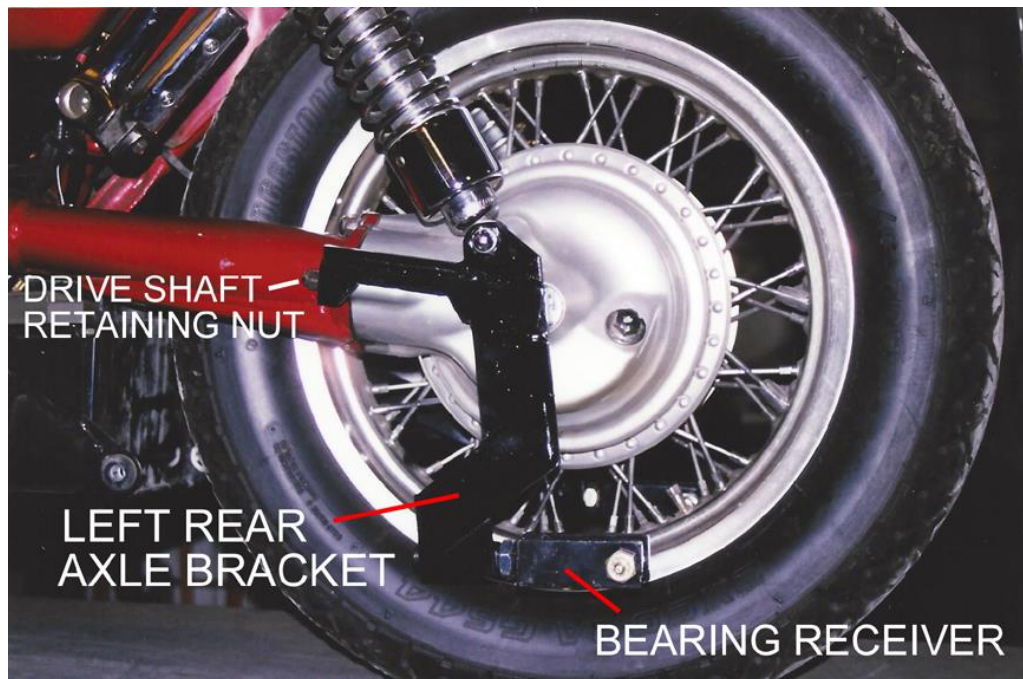
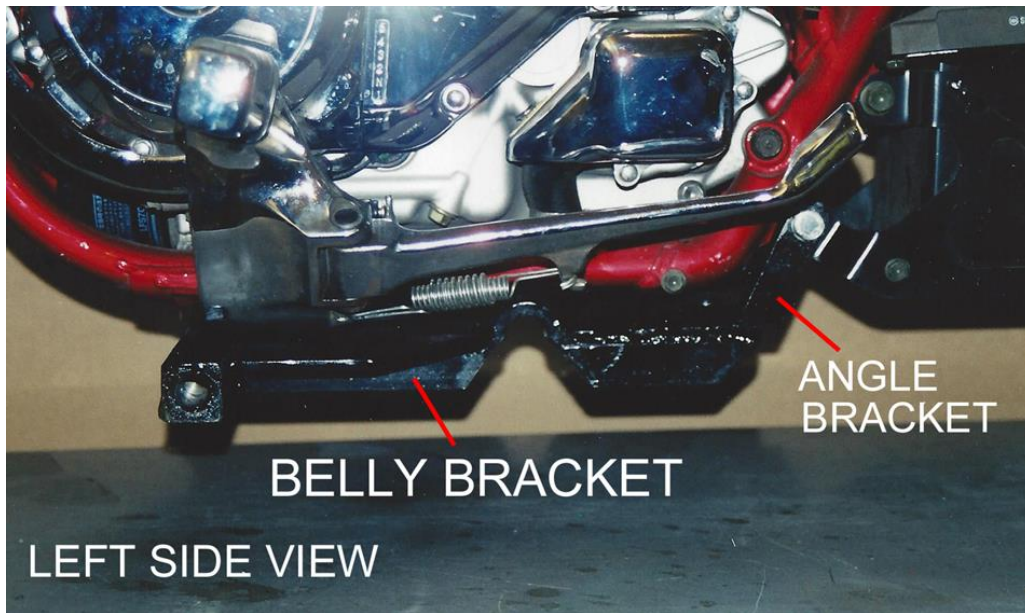
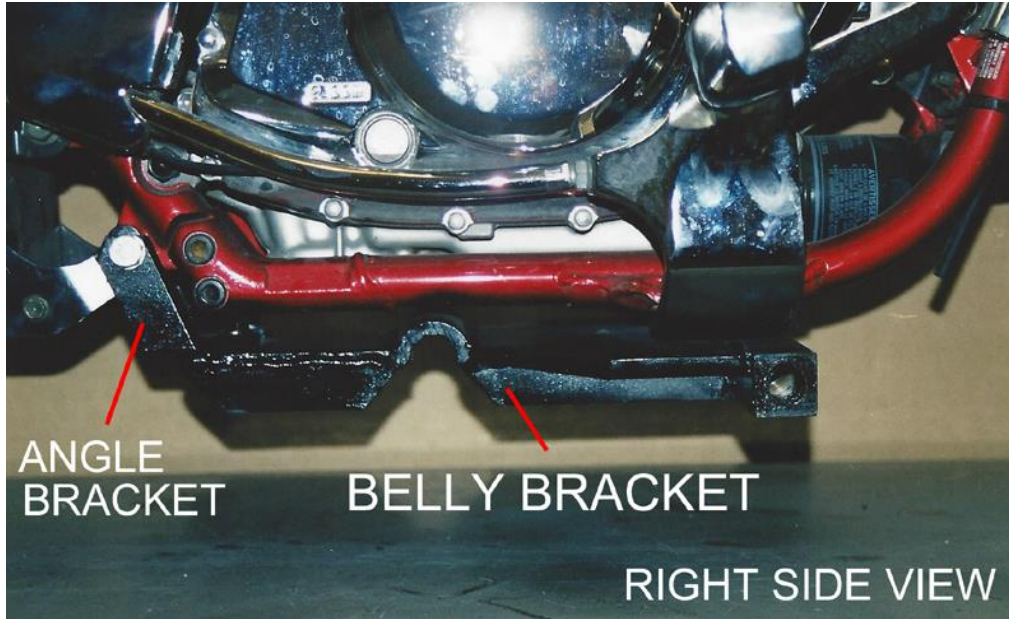


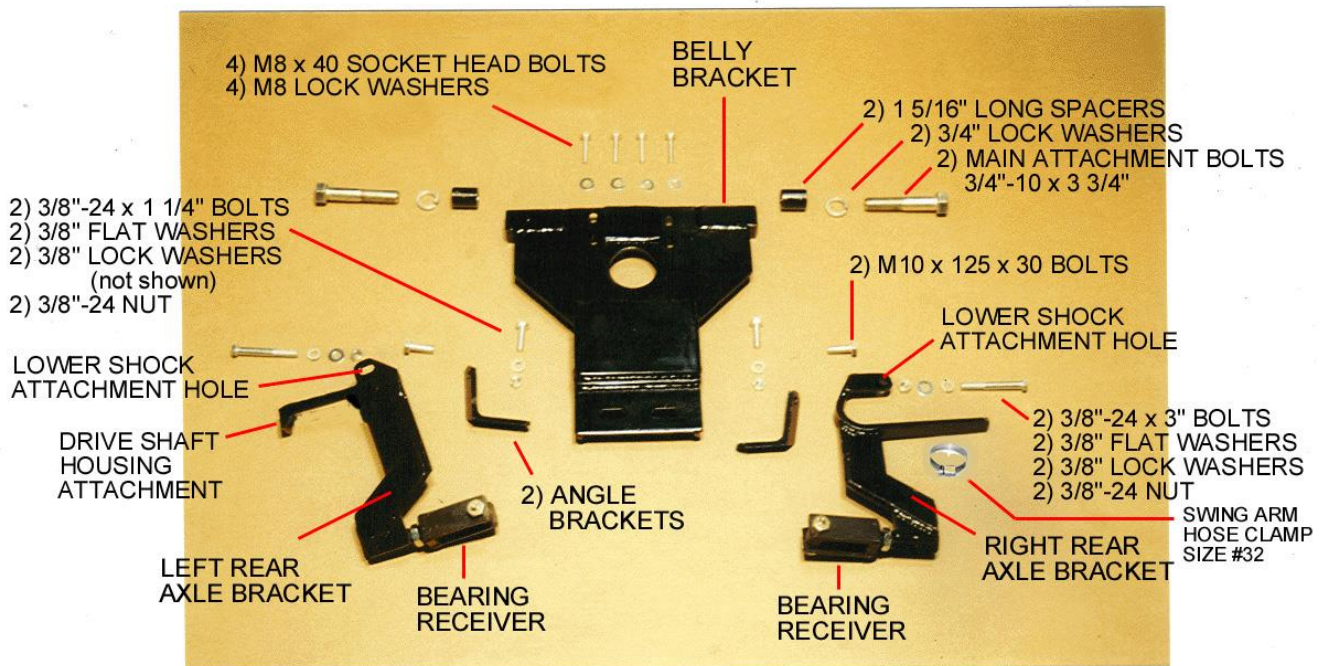
**SUZUKI INTRUDER 800
SUZUKI INTRUDER 750
SUZUKI INTRUDER 700
SUZUKI BOULEVARD S50
LEFT AXLE BRACKET INSTALLED**



**SUZUKI INTRUDER 800
SUZUKI INTRUDER 750
SUZUKI INTRUDER 700
SUZUKI BOULEVARD S50
BELLY BRACKET INSTALLED**



**SUZUKI INTRUDER 800
 SUZUKI INTRUDER 750
 SUZUKI INTRUDER 700
 SUZUKI BOULEVARD S50
 DESCRIPTION OF PARTS**



Three 3/8" washers used as shims– not shown in picture above.
 You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims over front holes of belly bracket and in-between the angle bracket and belly bracket.

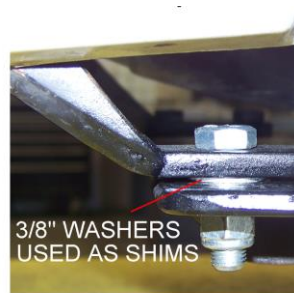


ILLUSTRATION OF SHIM PLACEMENT
 BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION ONE
SUZUKI INTRUDER 800
SUZUKI INTRUDER 750
SUZUKI INTRUDER 700
SUZUKI BOULEVARD S50

Place motorcycle on a clean flat surface and tie down bike while installing hardware so bike does not tip over. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) Remove the entire exhaust system.
- 2) Remove the 2 bolts (1 on each side) that hold the battery box to the lower frame.
- 3) Remove the 4 inside hex head bolts (6mm) from the foot peg bracket.
- 4) Locate the 4 (M8 x 40) socket head bolts and M8 lock washers (included with this kit) and insert them through the front of the belly bracket (slots) and into the foot peg mounting bracket.
- 5) Locate the two angle brackets and the 2 (M10 x 1.25 x 30) bolts and bolt the 2 angle brackets to the frame (one on each side)
- 6) Bolt the angle brackets to the top of the belly bracket using the 2- 3/8" x 1 1/4" bolts, flat washers and locking nuts.
- 7) Tighten all bolts.

SECTION ONE
SUZUKI INTRUDER 800
SUZUKI INTRUDER 750
SUZUKI INTRUDER 700
SUZUKI BOULEVARD S50

B) REAR AXLE BRACKETS

- 1) **Right side:** Remove the lower shock swing arm bolt and attach the right rear axle bracket to the swing arm using the shock bolt and the hose clamp.
- 2) **Left side:** Remove the nut and washer from the lower shock mount and the outer drive shaft housing retaining nut.
- 3) Install the left rear axle bracket to the drive shaft housing and the lower shock mount.
- 4) Reinstall and tighten the nuts to the MFG's specs.
- 5) Reinstall the exhaust.



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SUZUKI INTRUDER 800 (1992-2004)
SUZUKI INTRUDER 750 (1988-1991)
SUZUKI INTRUDER 700 (1986-1987)
SUZUKI BOULEVARD S50 (2005-2011)

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**

