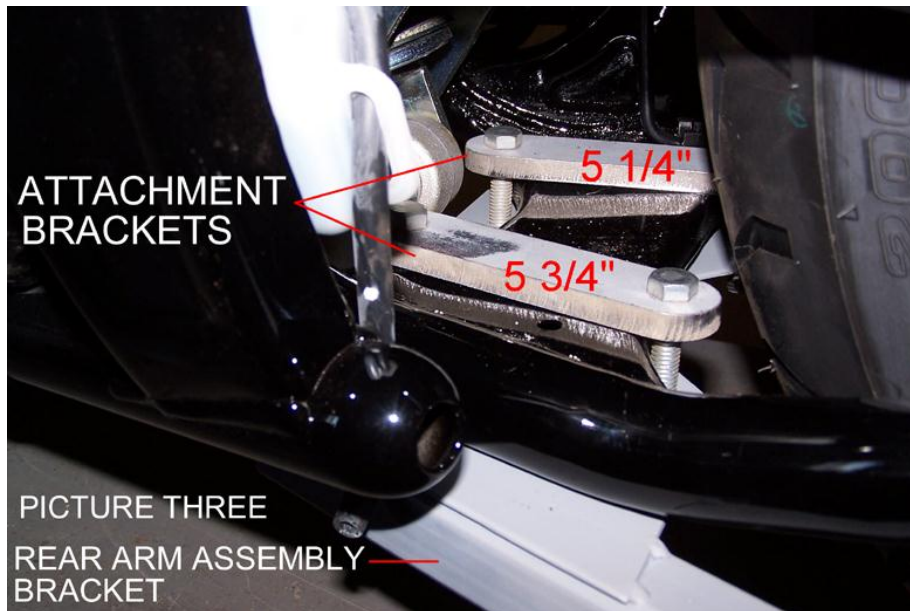
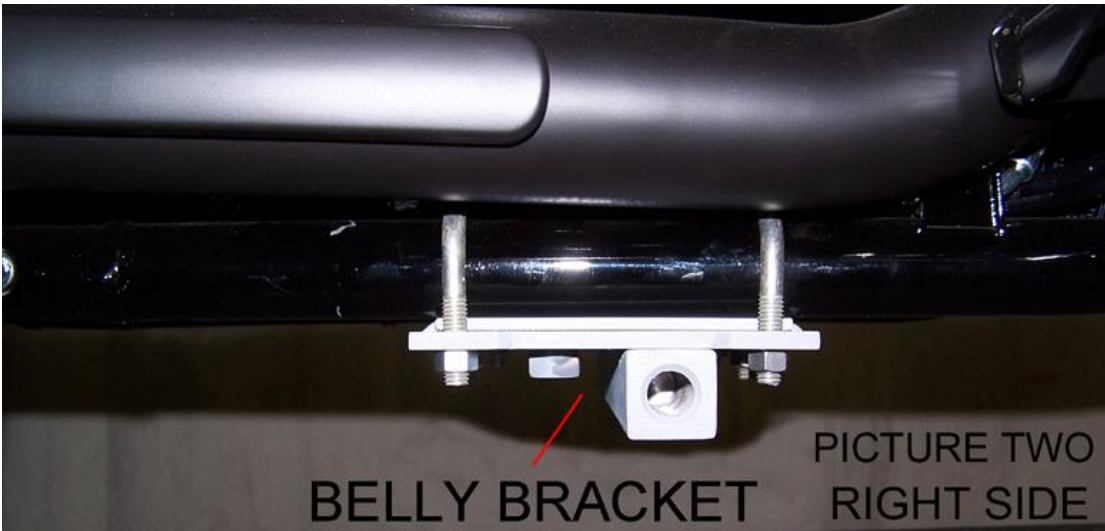
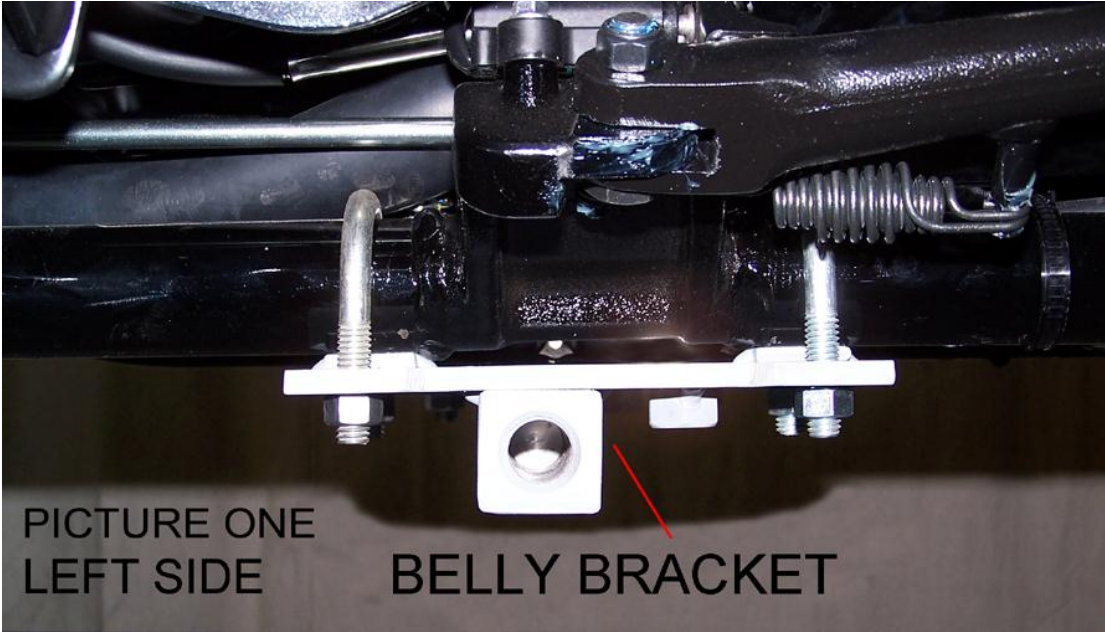


SUZUKI BOULEVARD C90T REAR ARM ASSEMBLY BRACKET INSTALLED

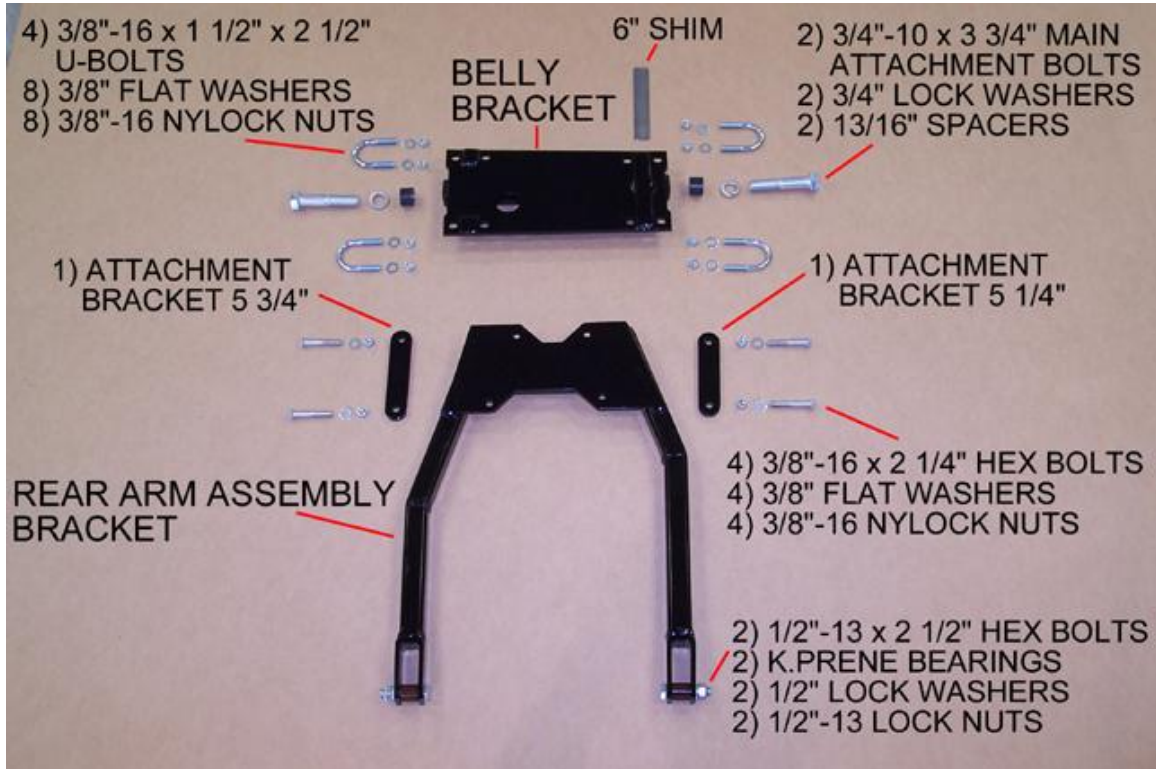


**SUZUKI BOULEVARD C90T
BELLY BRACKET INSTALLED**



SUZUKI BOULEVARD C90T

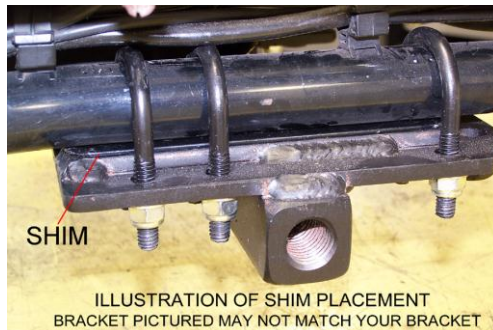
DESCRIPTION OF PARTS



After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need a shim to make the motorcycle stand straight up and down.

The shim may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shim on the left side. If the motorcycle is leaning to the right put the shim on the right side. The shim will go on one side of the belly bracket.

Install the shim in-between belly bracket and motorcycle frame.



SECTION 1

INSTALLATION OF

SUZUKI BOULEVARD C90T

MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure to tie down motorcycle on both sides, so that motorcycle cannot tip over while installing hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) Install two U-bolts 3/8"-16 x 1 1/2" x 2 1/2" over left side of motorcycle frame, one in front of motorcycle side stand and one behind motorcycle side stand. (Shown in picture one)
- 2) Install two U-bolts 3/8"-16 x 1 1/2" x 2 1/2" over right side of motorcycle frame. (Shown in picture two)
- 3) Install belly bracket to u-bolts with 8) 3/8" flat washers and 8) 3/8" nylock nuts.

(NOTE: Picture One will set belly bracket placement.)

SECTION 1

INSTALLATION OF

SUZUKI BOULEVARD C90T

MOUNTING HARDWARE

B) REAR ARM ASSEMBLY BRACKET

- 1) Place Attachment Brackets on top of swing arm cross member of motorcycle. The 5 1/4" attachment bracket goes on the right side of swing arm and the 5 3/4" attachment bracket goes on the left side of swing arm.
- 2) Insert 4) 3/8"-16 x 2 1/4" hex bolts through attachment brackets. (Shown in picture three)
- 3) Attach Rear Arm Assembly Bracket to the attachment brackets with the 4) hex bolts using 4) 3/8" flat washers and 4) 3/8"-16 nylock nuts. (Shown in picture four)



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SUZUKI BOULEVARD C90T (2013)

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**

