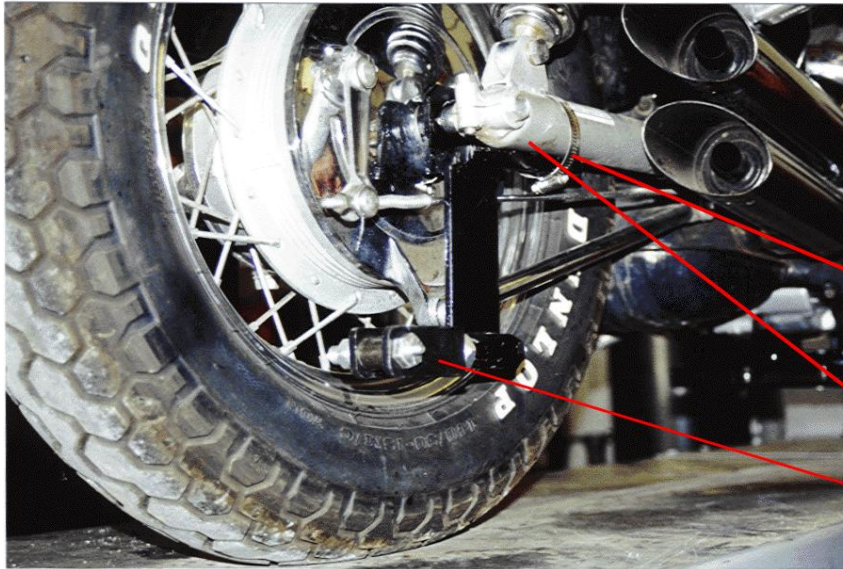


**PICTURE OF YAMAHA VIRAGO 535
REAR AXLE BRACKETS INSTALLED**

RIGHT REAR AXLE BRACKET

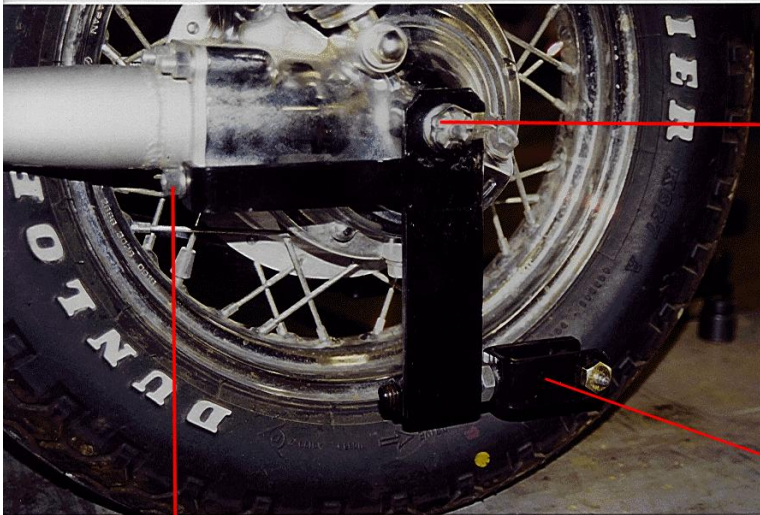


**SWING ARM
HOSE CLAMP**

**SWING ARM OF
MOTORCYCLE**

**BEARING
RECEIVER**

LEFT REAR AXLE BRACKET

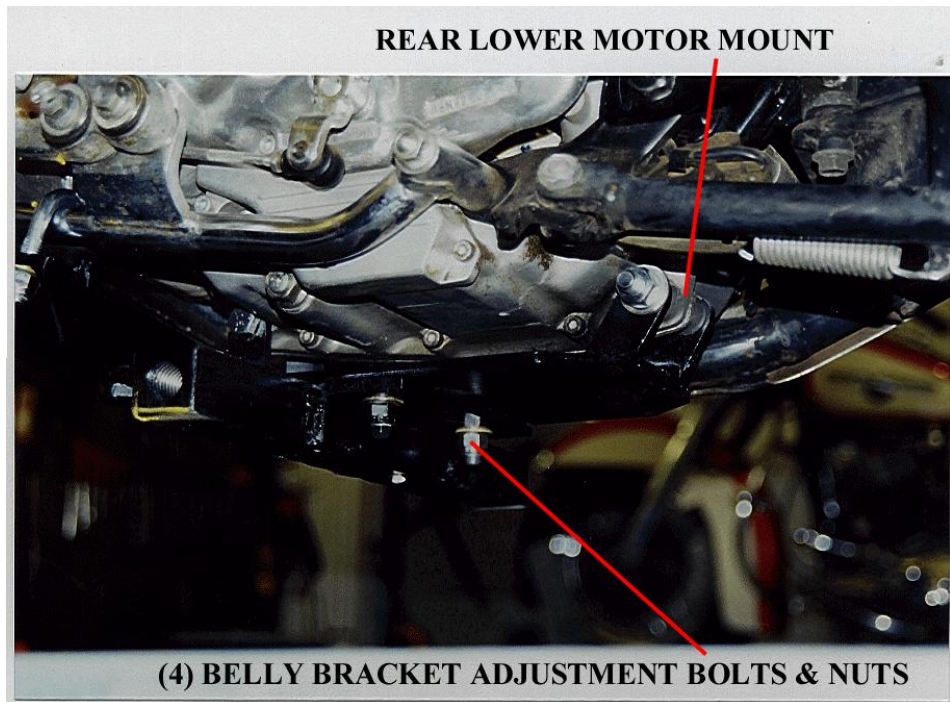
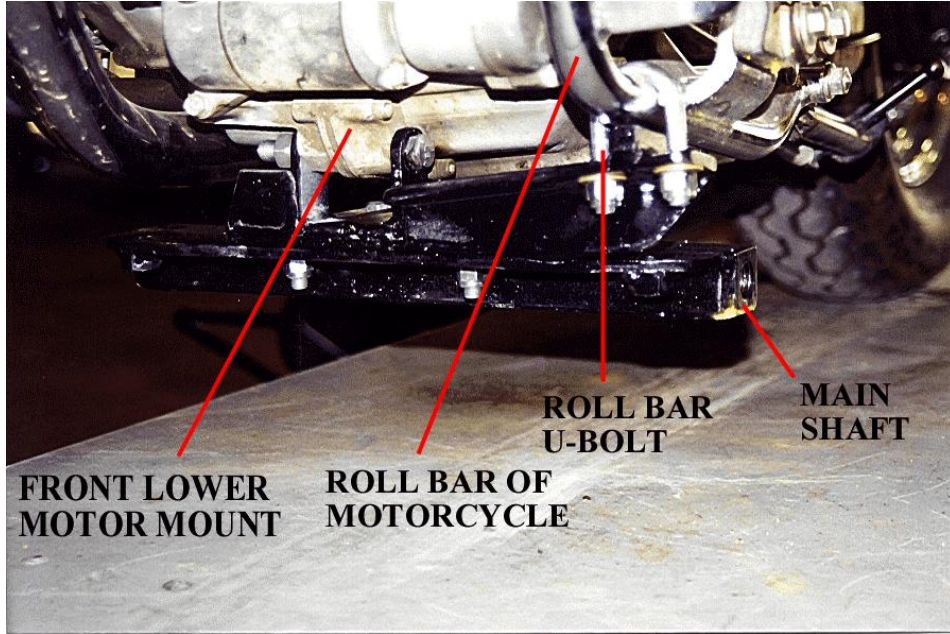


**CASTLE AXLE
NUT WITH PIN**

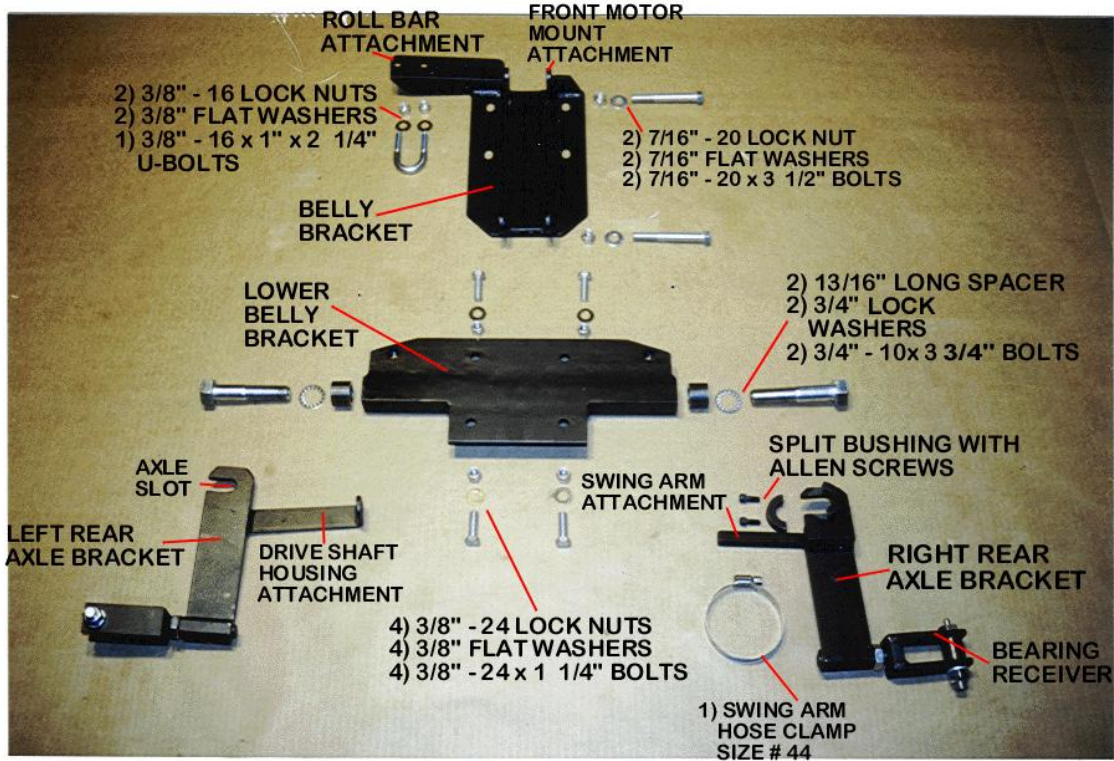
**BEARING
RECEIVER**

DRIVE SHAFT HOUSING NUT

**PICTURE OF YAMAHA VIRAGO 535
BELLY BRACKET INSTALLED**



YAMAHA VIRAGO 535 DESCRIPTION OF PARTS



Two 3/8" washers used as shims– not shown in picture above.
You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims over 3/8" holes on top of lower belly bracket. Shims may be used on either the left or right side depending on which way bike is leaning. Install lower belly bracket to main belly bracket.

SECTION 1

INSTALLATION OF YAMAHA VIRAGO 535 MOUNTING HARDWARE

Place motorcycle on clean flat surface. Make sure your motorcycle is tied down on both sides. This prevents bike from tipping over. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) FRONT BELLY BRACKET

- 1) Place belly bracket so that the front and rear motor mount taps will fit up onto lower motor mount of motorcycle. Install mount attachment bolts into front and rear motor mount area. Install nuts onto bolts and tighten completely.
- 2) Roll bar attachment should be touching roll bar of motorcycle. Place u-bolt over roll bar and attach to roll bar attachment of belly bracket. Tighten at this time with nuts provided.

B) TWO (2) REAR AXLE BRACKETS

- 1) Remove axle nut and remove drive shaft housing nut (lower left), slide left rear axle bracket over axle and lower left drive shaft housing bolt. Replace drive shaft housing nut. (tighten at this time.) Replace and tighten completely the axle nut of motorcycle.
- 2) Place split axle collar of right rear axle bracket over axle spacer of motorcycle on right side. Swing arm attachment should be touching swing arm. Install swing arm hose clamp over swing arm and swing arm attachment, tighten at this time.



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YAMAHA VIRAGO 535

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**