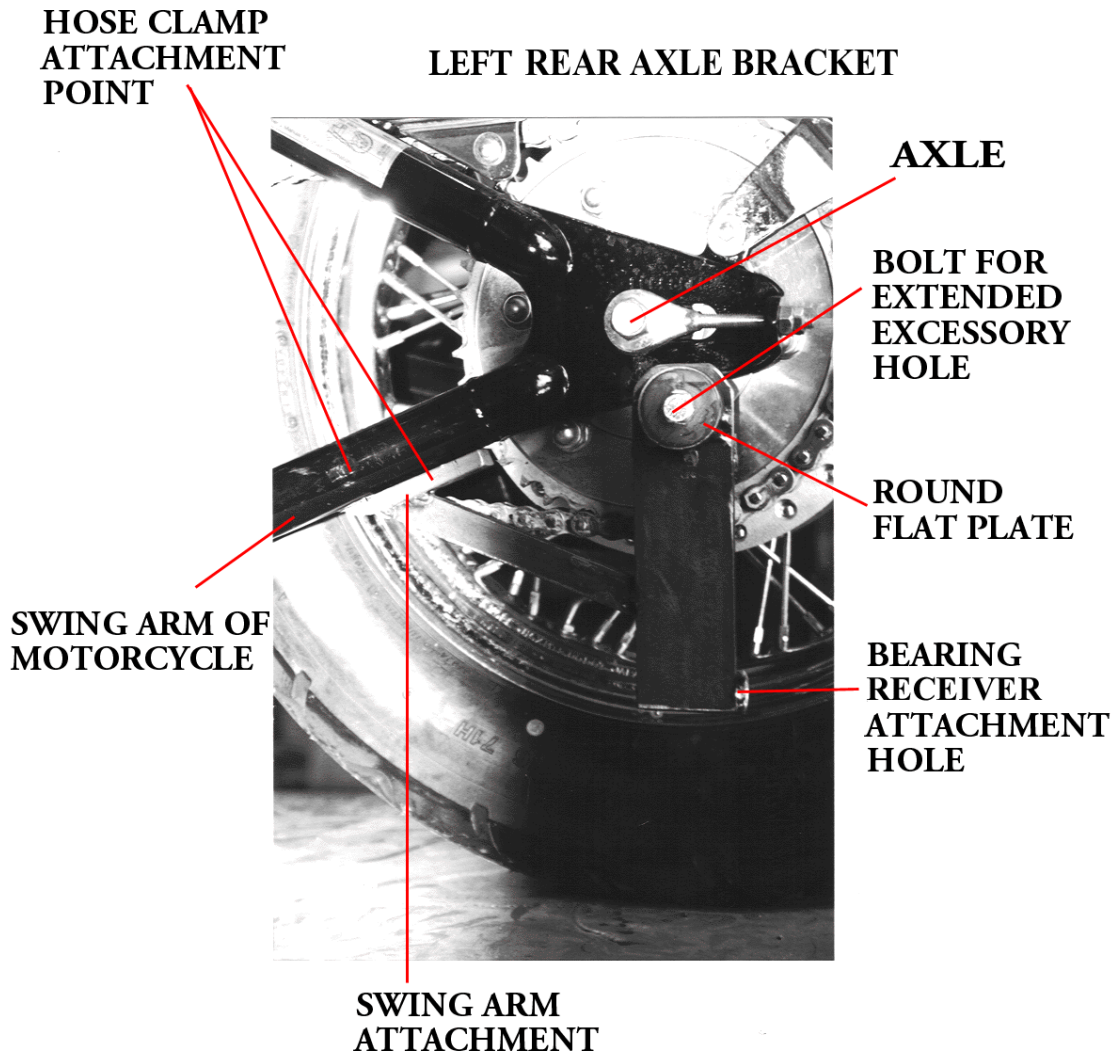
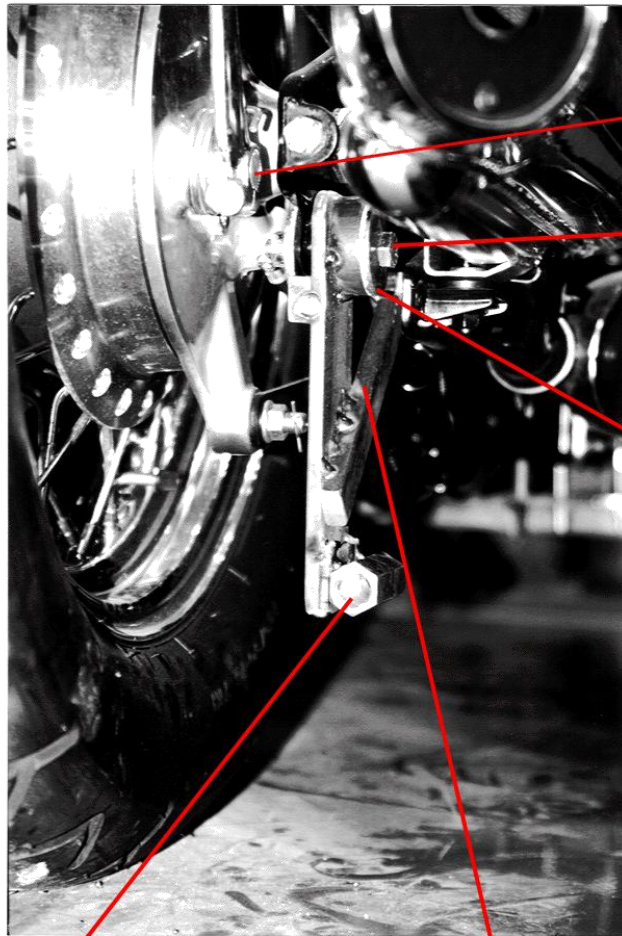


**KAWASAKI VULCAN 800 &
KAWASAKI VULCAN CLASSIC 800
LEFT REAR AXLE BRACKET INSTALLED**



**KAWASAKI VULCAN 800 &
KAWASAKI VULCAN CLASSIC 800
RIGHT REAR AXLE BRACKET INSTALLED**

RIGHT REAR AXLE BRACKET



AXLE

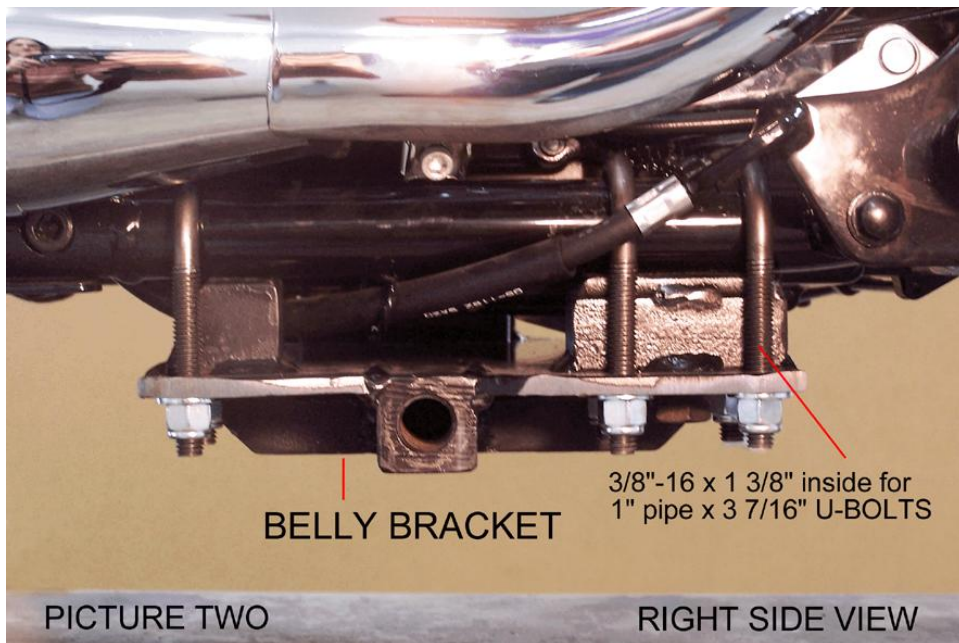
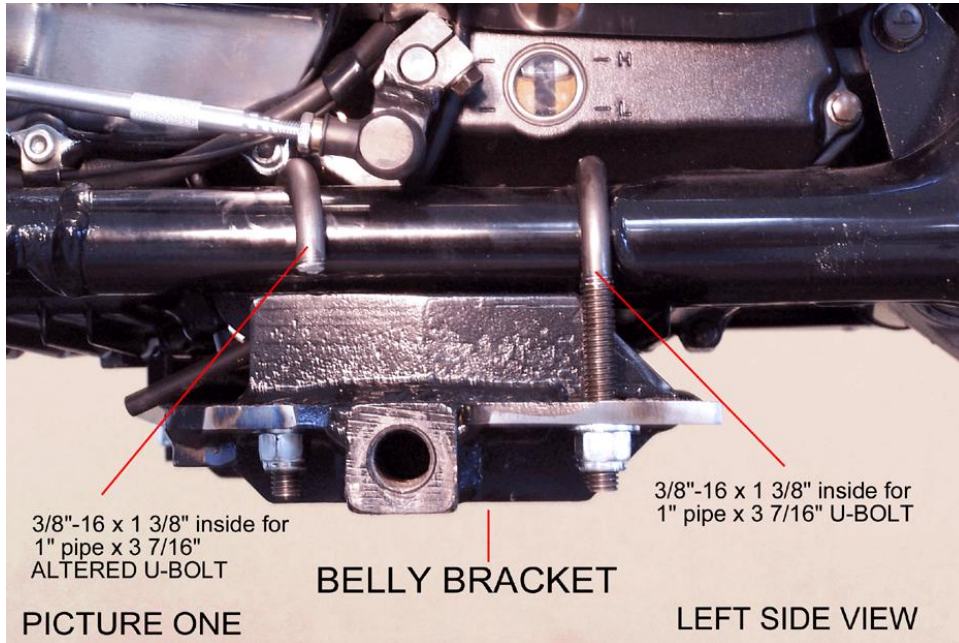
**BOLT FOR
EXTENDED
EXCESSORY
HOLE**

**ROUND FLAT
PLATE**

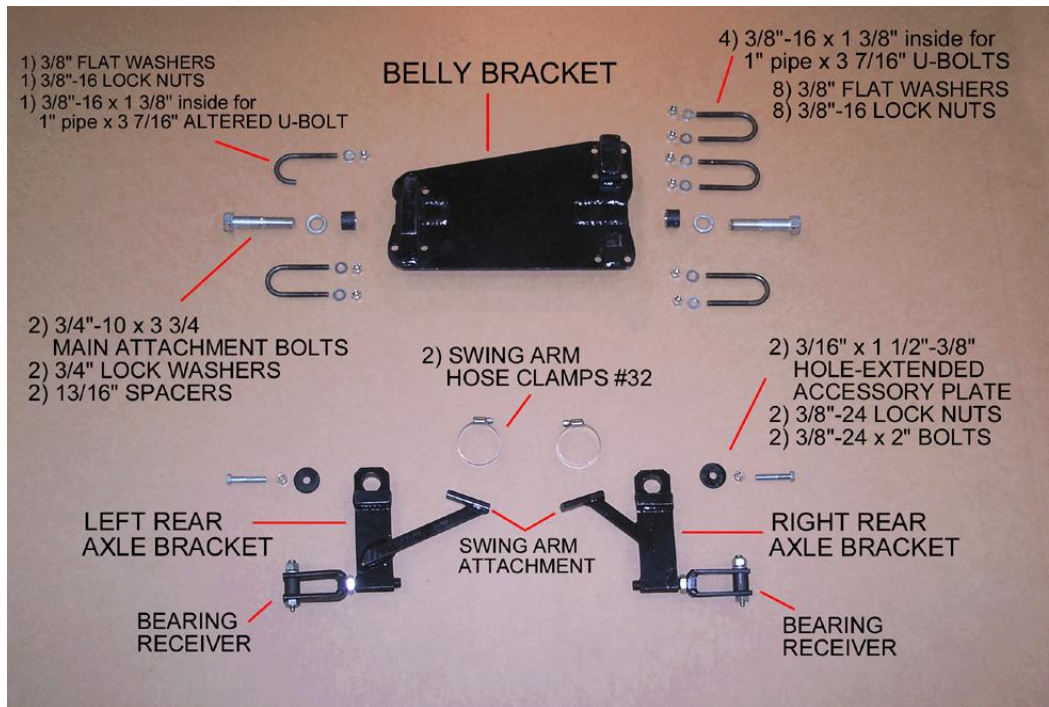
**BEARING
RECEIVER
ATTACHMENT
HOLE**

**SWING ARM
ATTACHMENT**

**PICTURE OF KAWASAKI VULCAN 800
KAWASAKI VULCAN CLASSIC 800
KAWASAKI VULCAN DRIFTER 800
BELLY BRACKET INSTALLED**



KAWASAKI VULCAN 800, KAWASAKI VULCAN CLASSIC 800, & KAWASAKI VULCAN DRIFTER 800 DESCRIPTION OF PARTS



One 1" shim, one 3" shim & one 4" shim – not shown in picture above.
You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims in-between belly bracket tabs and motorcycle frame.

**(Use 4" shim on the left side.
Use 3" and 1" shims on the right side)**

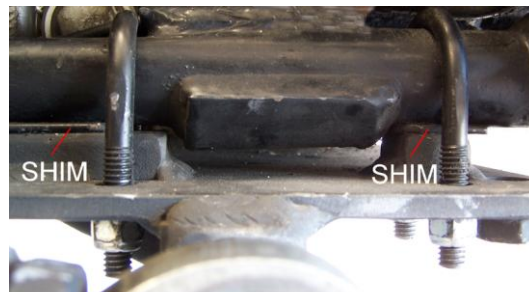


ILLUSTRATION OF SHIM PLACEMENT
BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF MOUNTING HARDWARE FOR

KAWASAKI VULCAN 800

KAWASAKI VULCAN CLASSIC 800

KAWASAKI VULCAN DRIFTER 800

Place motorcycle on clean flat surface. Make sure to tie down motorcycle on both sides, so that motorcycle cannot tip over while installing hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) On left side of motorcycle place 1) U-bolt and 1) altered U-bolt over motorcycle frame, make sure altered U-bolt faces front of motorcycle. (Placement of U-bolts can be seen in Picture One.)
- 2) Place remaining three (3) U-bolts over right side of motorcycle frame. (Placement of U-bolts can be seen in Picture Two)
- 3) Attach belly bracket to U-bolts with 3/8" flat washers, and 3/8"-16 nylock nuts. **(Do Not Tighten At This Time)**

B) TWO (2) REAR AXLE BRACKETS (DRIFTER 800 go to part C)

- 1) Place left and right rear axle brackets on extended accessory holes. (Located to rear and below axle of motorcycle) Use round flat plates with bolts and locking nuts provided with kit to attach to extended accessory holes.
- 2) Make sure that swing arm attachment and swing arm of motorcycle are touching. Place hose clamp over swing arm of motorcycle and swing arm attachment at this time, and tighten hose clamps.
- 3) Now tighten bolts and locking nuts of rear axle brackets at this time.

SECTION 1
INSTALLATION OF MOUNTING HARDWARE FOR
KAWASAKI VULCAN 800
KAWASAKI VULCAN CLASSIC 800
KAWASAKI VULCAN DRIFTER 800

C) FOR VULCAN DRIFTER 800 REAR AXLE BRACKETS

- 1) Remove rear fender brace bolts.
- 2) Install left and right rear axle brackets in between lower fender brace and motorcycle accessory hole. Use the factory bolts to install.
- 3) Make sure that swing arm attachment of rear axle brackets touch the swing arm of motorcycle. Place hose clamps over swing arm of motorcycle and swing arm attachment and tighten hose clamps.

NOTE: Before tightening all 5 u-bolts and locking nuts of belly bracket, straighten frame of Voyager with center rear of motorcycle. (See Section 2, Letter C, No. 6 of this manual). Once straight, tighten locking nuts on u-bolts.



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KAWASAKI VULCAN 800
KAWASAKI VULCAN CLASSIC 800
KAWASAKI VULCAN DRIFTER 800

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**

