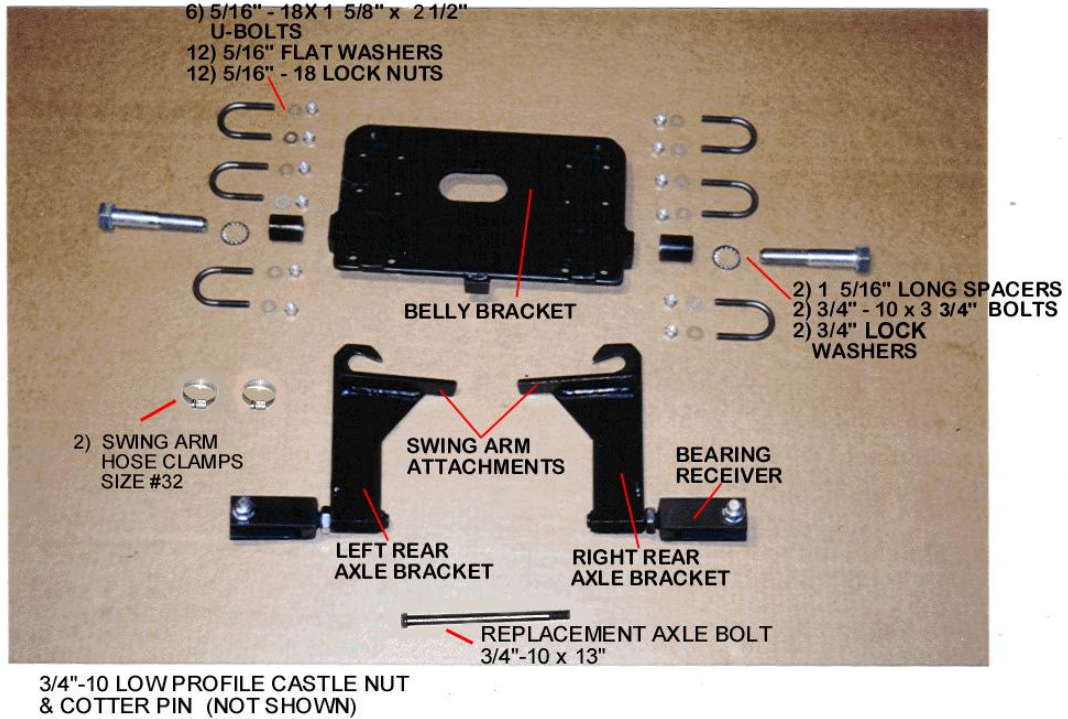


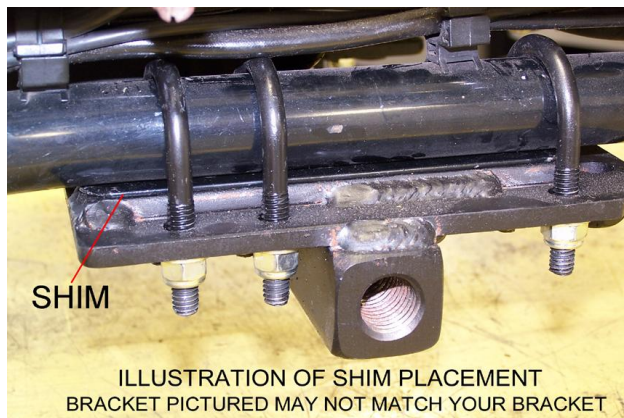
BIG DOG PROGLIDE 1996 DESCRIPTION OF PARTS



One 6" shim – not shown in picture above.
 You may or may not have to use the shim. See note

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need a shim to make the motorcycle stand straight up and down. The shim may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shim on the left side. If the motorcycle is leaning to the right put the shim on the right side. The shim will go on the front and back of one side of the belly bracket.

Install the shim in-between belly bracket and motorcycle frame.



SECTION 1

INSTALLATION OF BIG DOG PROGLIDE 1996 MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure to tie down bike so it does not tip over during installation of Voyager hardware.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products.

A) Front Belly Bracket

- 1) Place motorcycle on a clean flat surface.
- 2) Install belly bracket and center it under engine. Slide short tail of belly bracket to cross member of motorcycle frame.
- 3) Install six (6) u-bolts over frame (three (3) on each side) and through the belly bracket.
- 4) Install the twelve (12) locking nuts and flat washers. (do not tighten at this time)

B) Two (2) Rear Axle Brackets

- 1) Support rear swing arm assembly and remove the rear axle bolt.
- 2) Supplied in the kit is a new rear axle bolt. The hole for the cotter pin is not drilled in the bolt. Drill a hole after steps 3 & 4.
- 3) Place right rear axle bracket on the rear axle bolt provided with kit and slide that axle bolt into place on motorcycle.
- 4) Place the left rear axle bracket on the axle bolt.
- 5) After the new axle is reinstalled and adjusted drill a hole in the bolt to accommodate the cotter pin.

NOTE: The swing arm attachment of our rear axle brackets should be touching the swing arm of your motorcycle. Clamp the swing arm attachment to the swing arm with the hose clamps provided.



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BIG DOG PROGLIDE 1996

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION**