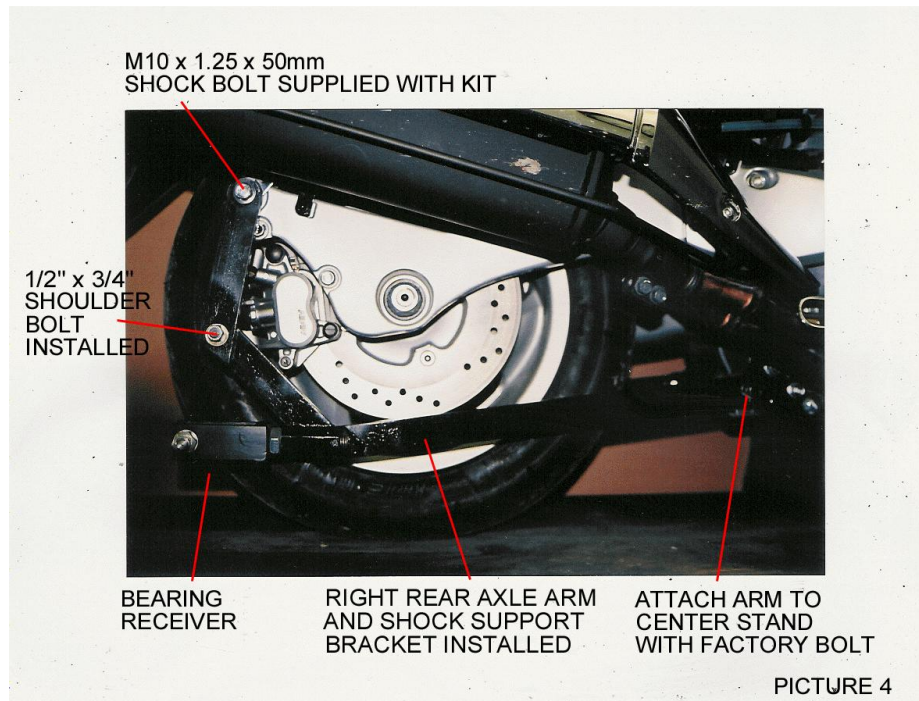
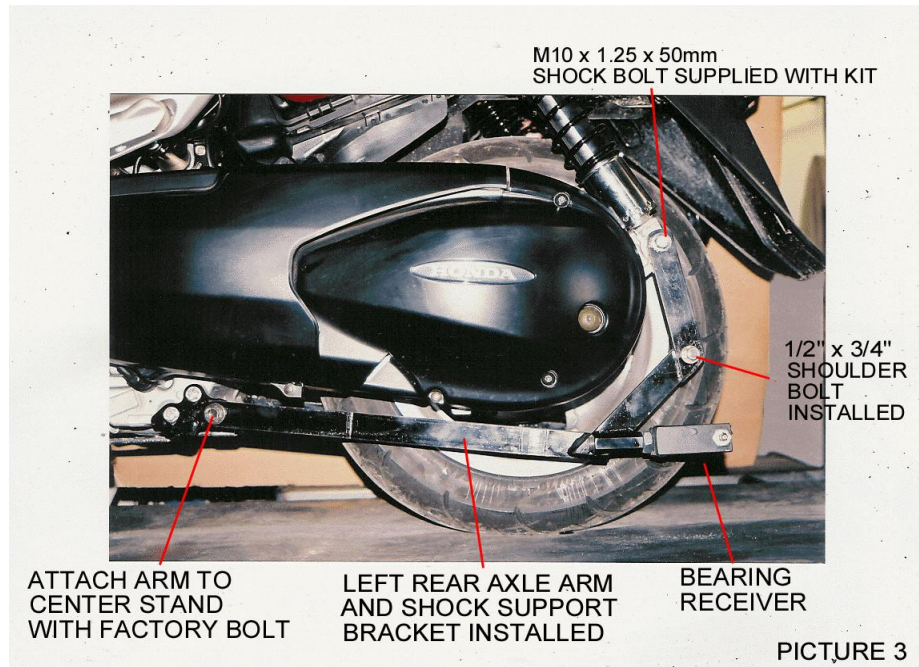
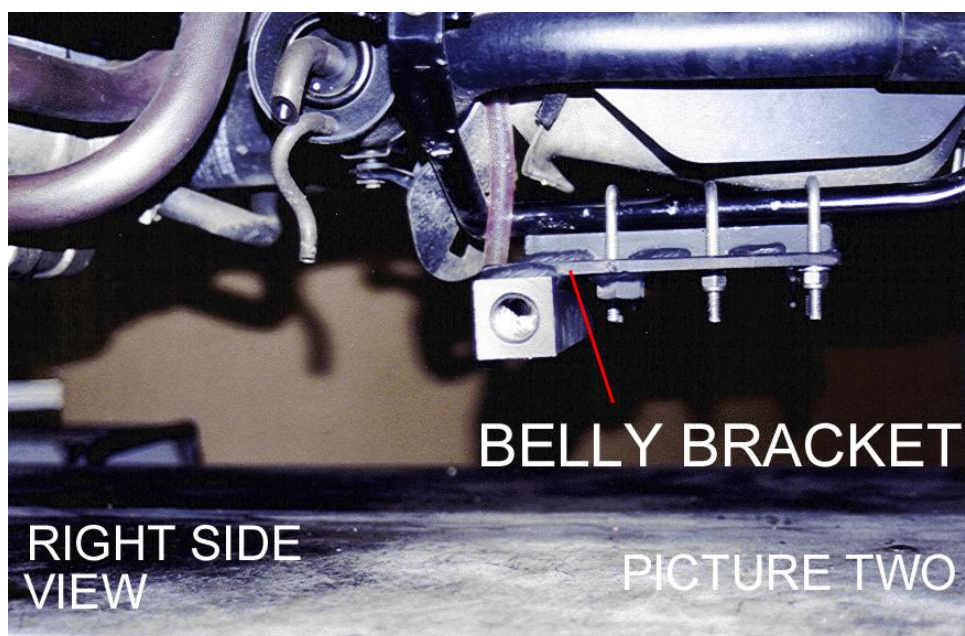
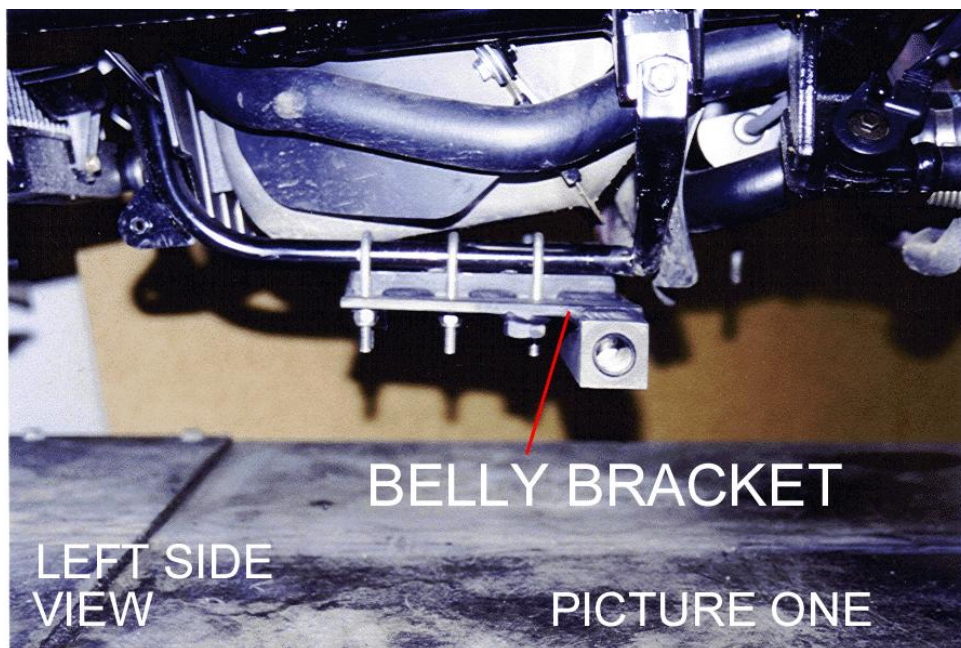


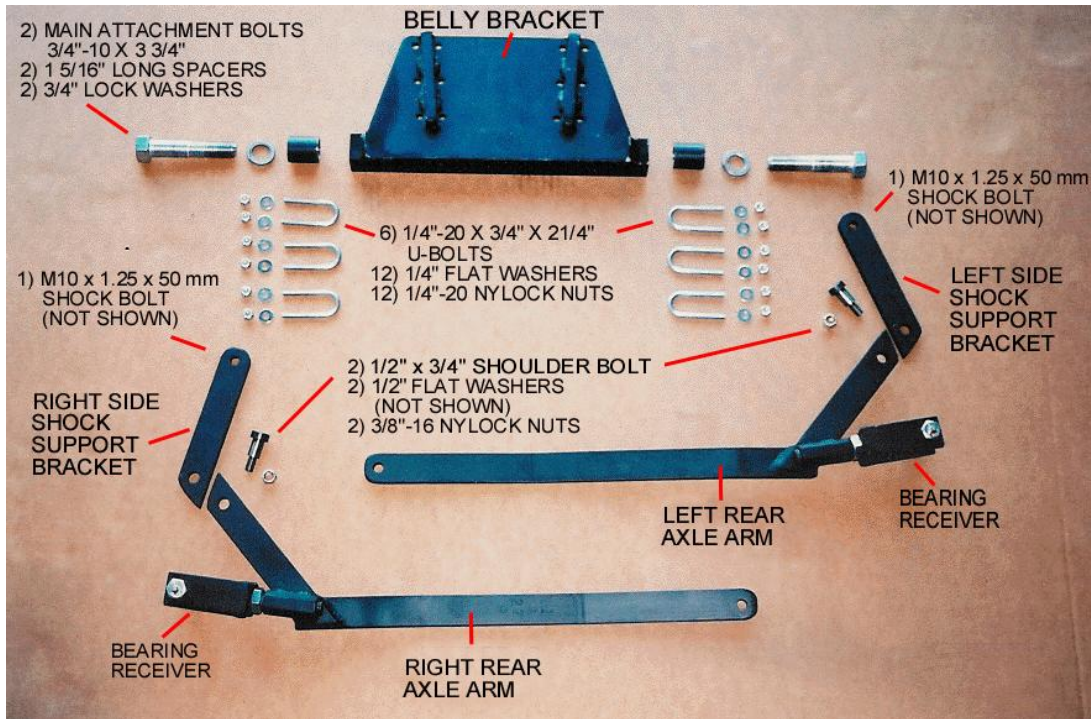
HONDA SILVERWING 600 REAR AXLE ARMS INSTALLED



HONDA SILVERWING 600 BELLY BRACKET INSTALLED

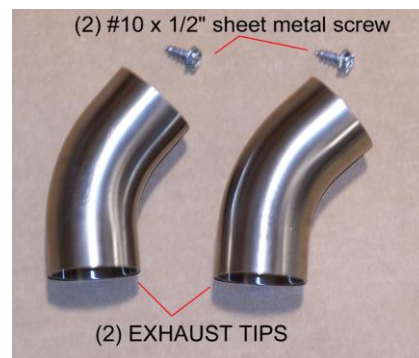
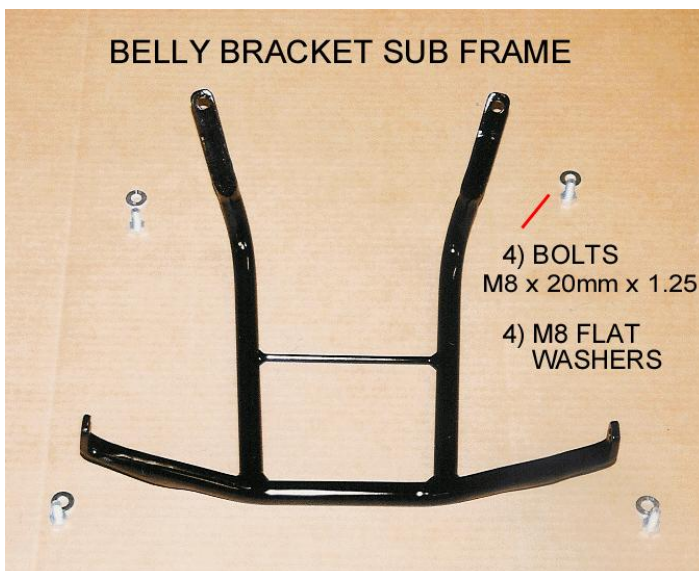


HONDA SILVERWING 600 DESCRIPTION OF PARTS



One 5" shim – not shown in picture above.

You may or may not have to use the shim. See note on following page.

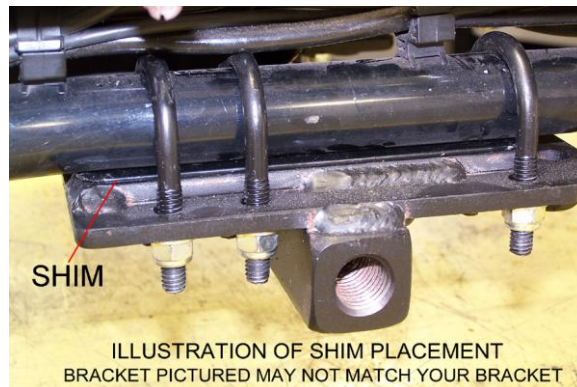


Exhaust tips needed only with the old style rear mud guard

HONDA SILVERWING 600 DESCRIPTION OF PARTS (cont.)

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need a shim to make the motorcycle stand straight up and down. The shim may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shim on the left side. If the motorcycle is leaning to the right put the shim on the right side. The shim will go on one side of the belly bracket.

**Install the shim in-between
belly bracket and motorcycle frame.**



SECTION 1

INSTALLATION OF HONDA SILVERWING 600 MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Be sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

1. Before installation of Voyager Hardware, you will have to remove the bottom plastic engine cover and the 2 side covers. You will, also, remove the center stand. Save the bolts. You will reuse them later.
 - A) **BELLY BRACKET SUB FRAME**
 - 1) Pictures one and two of the manual show the belly bracket installed on the factory sub frame.
 - 2) Find the four bolts that hold the factory sub frame on and remove it. You will replace it with the new sub frame provided with kit using the M8 x 20mm x 1.25 bolts and M8 flat washers provided with kit. After installing the new sub frame proceed to step B.
 - B) **BELLY BRACKET**
 - 1) Install the (6) 1/4"-20 x 3/4" x 2 1/4" U bolts over the frame of your motorcycle, three (3) on each side. Lift belly bracket through U bolts and attach with (6) 1/4" flatwashers and 1/4"-20 nylock nuts. To make sure the belly bracket is in the correct position, look at pictures number one and two.

SECTION 1

INSTALLATION OF HONDA SILVERWING 600 MOUNTING HARDWARE

Before installing axle arms, remove the center stand at the swing point. One bolt on each side of center stand.

C) LEFT REAR AXLE ARM

- 1) Place factory bolt through front of arm and install in center stand mounting bracket.
- 2) Remove shock bolt and install shock support arm with M10 x 1.25 x 50 mm bolt supplied with kit.
- 3) Lift axle arm up to shock support arm. Make sure support is on outside of axle arm. Install with 1/2" x 3/4" shoulder bolt making sure the head of bolt is on inside of bracket. Install 1/2" flat washer and 3/8"-16 nylock nut. Refer to picture 3.

D) RIGHT REAR AXLE ARM

- 1) Place factory bolt through front of arm and install in center stand mounting bracket.
- 2) Remove shock bolt and install shock support arm with M10 x 1.25 x 50 mm bolt supplied with kit.
- 3) Lift axle arm up to shock support arm. Make sure support is on outside of axle arm. Install with 1/2" x 3/4" shoulder bolt making sure the head of bolt is on inside of bracket. Install 1/2" flat washer and 3/8"-16 nylock nut. Refer to picture 4.

NOTE: You will leave off the bottom engine plastic cover. Install the left and right side covers after the Voyager Kit is installed.

E) EXHAUST TIP INSTALLATION

Purpose of exhaust tip is to divert the heat from the muffler away from the rear mud guard. Needed only with the old style rear mud guard.

- 1) Place stainless steel exhaust tips over muffler tips of motorcycle. We suggest you face it toward the outside. Drill (1) hole with a 9/64" drill bit through the hole in the exhaust tip into the muffler tip. Attach exhaust tip with (1) #10 x 1/2" sheet metal screw provided with kit.



MOTORCYCLE TOUR CONVERSION, INC.
1530 TITANIUM DRIVE
OTTAWA, IL 61350

TOLL FREE: 877-434-7901
FAX: 815-434-8980

HONDA SILVERWING 600



INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**

