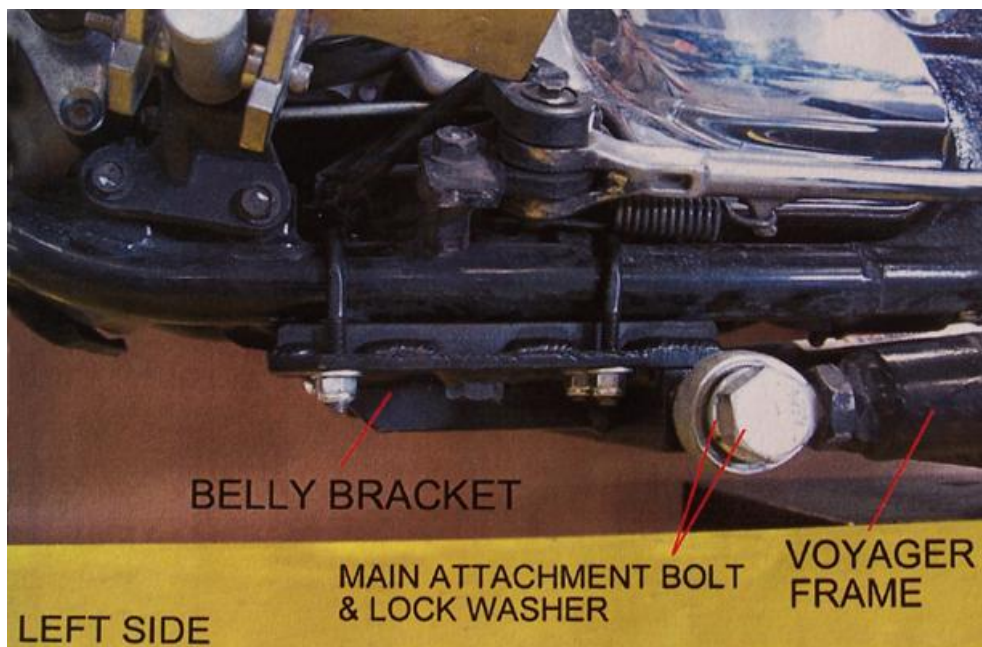
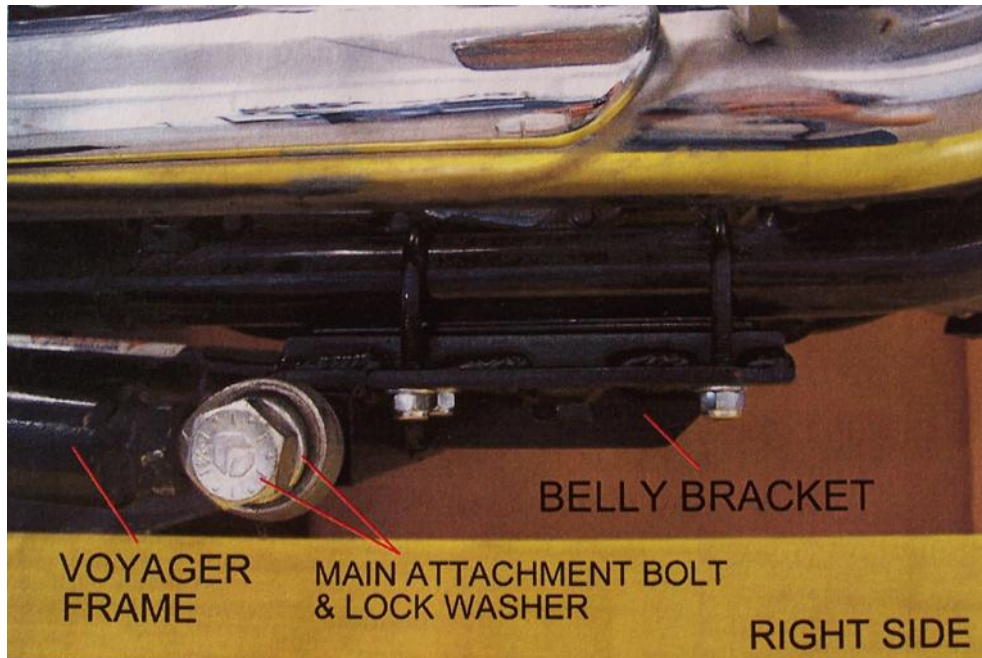
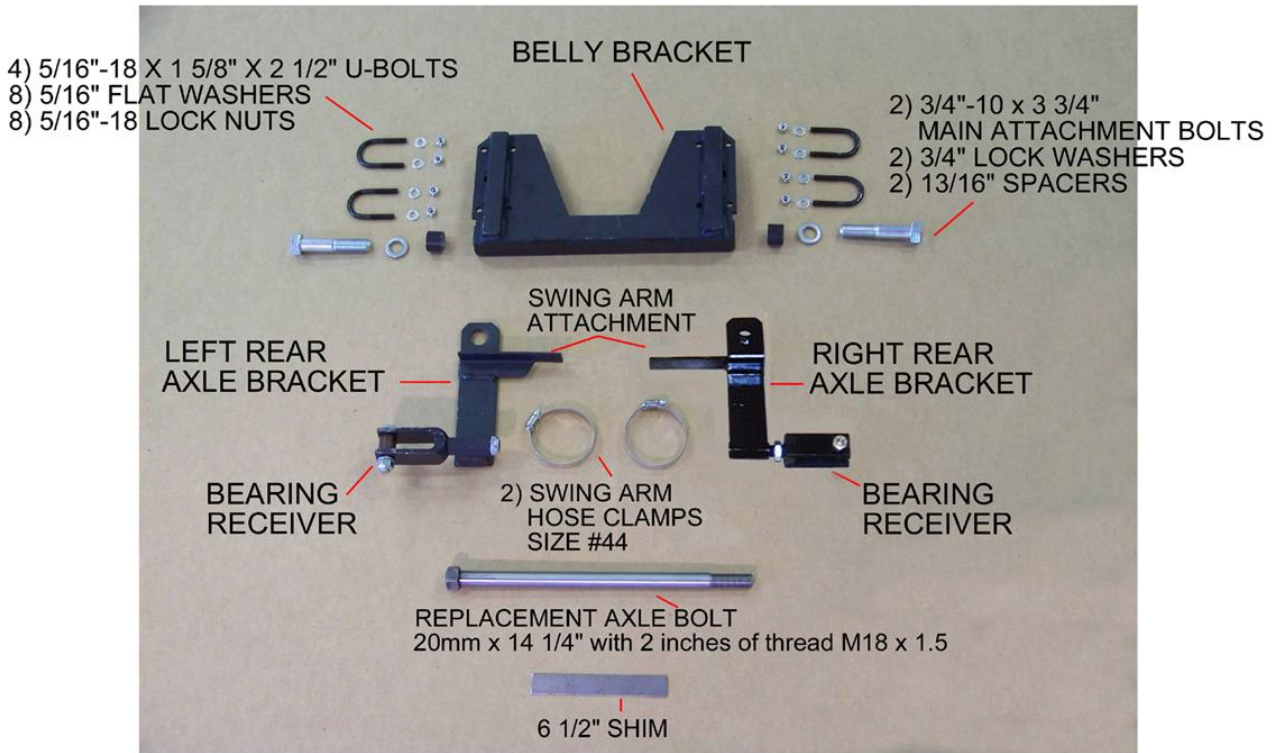


**HONDA SHADOW 750 &
HONDA SHADOW ACE 750 (CHAIN DRIVE)
HONDA SHADOW SPIRIT 750 (CHAIN DRIVE)
BELLY BRACKET INSTALLED**



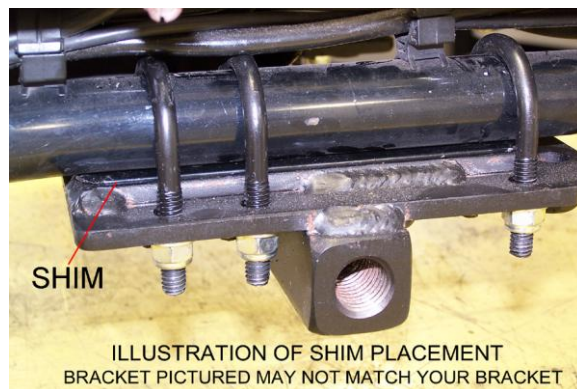
HONDA SHADOW ACE 750 (DRIVE SHAFT) & HONDA SHADOW SPIRIT 750 (DRIVE SHAFT) DESCRIPTION OF PARTS



After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need a shim to make the motorcycle stand straight up and down.

The shim may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shim on the left side. If the motorcycle is leaning to the right put the shim on the right side. The shim will go on one side of the belly bracket.

**Install the shim in-between
belly bracket and motorcycle frame.**



SECTION 1

INSTALLATION OF

HONDA SHADOW 750 ACE (DRIVE SHAFT) & HONDA SHADOW SPIRIT 750 (DRIVE SHAFT)

MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Be sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) Place (2) of the (4) 5/16"-18x 1 5/8" x 2 1/4" U-bolts just behind foot peg mounts on motorcycle frame, one on each side.
- 2) Left rear U-bolt should fit behind kickstand mount.
- 3) Right rear U-bolt should fit in place with holes of belly bracket.
- 4) Mount belly bracket into place and attach locking nuts. Tighten at this time.

SECTION 1
INSTALLATION OF
HONDA SHADOW 750 ACE (DRIVE SHAFT)
& HONDA SHADOW SPIRIT 750 (DRIVE SHAFT)
MOUNTING HARDWARE

B) TWO (2) REAR AXLE BRACKETS

- 1) Support rear swing arm assembly using bottle jacks and remove the rear axle bolt.
- 2) Slide left rear axle bracket over replacement axle bolt and reinsert replacement axle back into place. Make sure that swing arm attachment and swing arm of motorcycle are touching. Swing arm hose clamp should be wrapped over swing arm and swing arm attachment and tightened completely at this time.
- 3) Slide right rear axle bracket over threads of axle on right side. Make sure that swing arm attachment and swing arm of motorcycle are touching at this time. Replace axle nut and tighten at this time. Install swing arm hose clamp and tighten completely.



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HONDA SHADOW ACE 750 (DRIVE SHAFT)
HONDA SHADOW SPIRIT 750 (DRIVE SHAFT)

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**